	Page 1
1	BEFORE THE ILLINOIS ENVIRONMENTAL PROTECTION AGENCY
2	IN THE MATTER OF:)
)
3	PROPOSED ISSUANCE OF A)
	CONSTRUCTION PERMIT TO)
4	GENEVA ENERGY, LLC, IN)
	FORD HEIGHTS)
5	
6	
7	REPORT OF PROCEEDINGS taken at the
8	hearing of the above-entitled matter, held at
9	800 East 14th Street, Ford Heights, Illinois, before
10	Hearing Officer Charles Matoesian, reported by
11	Janice H. Heinemann, CSR, RDR, CRR, a notary public
12	within and for the County of DuPage and State of
13	Illinois, on the 7th day of September, 2005,
14	commencing at the hour of 7:00 p.m.
15	
16	APPEARANCES:
17	MR. CHARLES MATOESIAN, IEPA Acting Hearing
18	Officer;
19	MR. ERIC JONES, BOA, Permit Analyst,
20	Engineer;
21	MR. CHRISTOPHER ROMAINE, BOA, Manager;
22	MR. BRAD FROST, Community Relations.
23	
24	

RE: GENEVA ENERGY - FORD HEIGHTS - PUBLIC HEARING - 9/7/2005

1	I N D E X	Page 2
2		
3	PROCEEDINGS	PAGES
4		
5	Hearing Officer's Opening Statement	3 - 5
6	BOA presentation by Mr. Eric Jones	5 – 8
7	Questions/comments from public	8 - 107
8	Hearing Officer's Closure of Hearing	107
9		
10		
11		
12		
13		
14		
15		
16		
17		
18		
19		
20		
21		
22		
23		
24		

1 HEARING OFFICER MATOESIAN: My name is 2 Charles Matoesian. I will be the hearing officer This hearing is being held by the Illinois 3 4 Environmental Protection Agency, the Bureau of Air, 5 concerning the proposed issuance of a construction 6 permit to Geneva Energy, Limited Liability Company, 7 in Ford Heights. Geneva Energy has applied for an air pollution control construction permit from the 8 Illinois EPA to restart the tire combustion facility 10 formerly known as New Heights Recovery and Power 11 located at 1705 Cottage Grove Avenue in Ford Heights. 12 Geneva Energy must obtain a 13 construction permit from the Illinois EPA's Bureau of 14 Air because of resumption of operations and certain 15 changes to the facility proposed by Geneva Energy, including the handling of whole-tire fuel. 16 This tire combustion facility burns tire fuel in a boiler to 17 18 produce electricity in an associated steam turbine 19 generator. The boiler has an hourly capacity of 20 17,700 pounds of tire fuel or the equivalent of 21 approximately 700 passenger tires. 22 The boiler is accompanied by ancillary 23 operations including tire fuel storage and handling, 24 tire shredding, ash handling, and a cooling tower.

Page 4 1 The facility is not a major source as defined by the 2 Federal Prevention of Significant Deterioration Rules found at 40 Code of Federal Regulations, part 52.21, 3 or the state of Illinois Rules for Major Stationary 4 5 Sources Construction and Modification, rules found at 6 35 Illinois Administrative Code, Part 203. 7 The purpose of this hearing is to 8 receive comments and answer questions from the public prior to making a final decision concerning the draft 10 permit. 11 This hearing is being held under the Illinois EPA's Procedures for Permit and Closure 12 13 Plans regulations found at 35 Illinois Administrative 14 Code, Part 166, subpart A. 15 Lengthy comments and questions should be submitted in writing. Written comments will be 16 17 accepted through midnight of October 7, 2005. So if you do not wish to make comments tonight or you have 18 additional comments or questions, you can submit 19 20 those in written form to the Illinois EPA so long as they are postmarked by October 7, 2005. Written 21 22 comments need not be notarized. 23 Finally, you can send those comments to

myself, Charles Matoesian, that's M-a-t-o-e-s-i-a-n,

24

- 1 Illinois EPA Hearing Officer; address of 1021 North
- 2 Grand Avenue East, P.O. Box 19276, Springfield,
- 3 Illinois, zip code of 62794. And that information
- 4 was available on the materials in the registration
- 5 desk.
- 6 At this point I would like to turn
- 7 things over to Mr. Eric Jones, who is an
- 8 environmental protection engineer with the
- 9 Bureau of Air.
- 10 MR. ERIC JONES: I would like to first thank
- 11 everyone for coming out. My name is Eric Jones. I
- 12 work for the Illinois EPA Bureau of Air. I was the
- 13 permit engineer assigned to this project to draft
- 14 this permit for your review at this public hearing.
- 15 First I would like to start off with a
- 16 brief description of the main source at the facility.
- 17 It is an existing boiler designed to use waste tire
- 18 fool, tire as fuel. The boiler heats water through
- 19 steam. The steam is then sent to a turbine, then to
- 20 a generator to produce power. The emissions from the
- 21 boiler are controlled by three add-on control systems
- 22 and are used to reduce emissions from the boiler.
- First, the NOx emissions are controlled
- via an SNCR system that injects urea into the hot

- 1 flue gases at an appropriate point to reduce the
- 2 concentrations of NOx gas. At the elevated
- 3 temperatures in the boiler the urea reacts with the
- 4 NOx to reduce. A fabric filter is then used to
- 5 reduce particulate matter from the flue gas. And
- 6 third, a lime scrubber is used to reduce the
- 7 hydrochloric acid from the exhaust stream.
- 8 First, I would like to discuss --
- 9 second, I should say -- accommodation of whole tires,
- 10 to accommodate whole tires to be allowed to be burned
- into the existing boiler. The company is proposing
- 12 to install a new conveyor and to alter the feed
- 13 system into the boiler to accommodate the placing of
- 14 the conveyor to load the tire into the boiler.
- 15 Second, or third, as part of the restart,
- 16 the plant was initially shut down, as everyone knows,
- in January of 2004; and the company is proposing a
- 18 list of several improvements, enhancements that will
- 19 be done prior to the restart of the boiler, including
- 20 replacement of CEMS, improvement of or updating of
- 21 all control systems that monitor the operation of the
- 22 boiler.
- The company is also proposing to modify
- 24 guidelines set for the automatic tire feed cutoff

- 1 system. And those revisions are consisting of --
- 2 They are going to revise the oxygen level monitor
- 3 from 7.0 percent to 3.0 percent. They want to reduce
- 4 the scrubbant flow from 4500 gallons per minute to
- 5 2800 gallons per minute. And the company has also
- 6 requested that the combustion time be monitored over
- 7 a 60-minute average instead of a 15-minute average.
- 8 This permit also includes the
- 9 consolidation of all plant activities including the
- 10 tire shredding operation, tire handling operation,
- 11 the boiler operations, the operation of two emergency
- 12 generators, and storage tanks associated with those
- 13 generators.
- 14 The emissions from the plant have not
- 15 been revised from previous permits except to include
- 16 the emissions from the emergency generators into the
- 17 allowed emissions from the boiler and to include the
- 18 limits on additional specific caps on the operation
- 19 of the boiler.
- In closing, I would like to thank, once
- 21 again, thank everyone for coming; and I will turn it
- 22 over to Charles.
- HEARING OFFICER MATOESIAN: Thank you. We
- 24 will now open the floor for public comments. Any

- 1 questions, we, the Environmental Protection Agency,
- 2 will try to answer your questions. I would also note
- 3 that several members of the -- representatives of the
- 4 company, Geneva Energy, are present.
- 5 Okay. The first listed speaker I have
- 6 is Mr. Derek Burgess.
- 7 Please, yes, when you approach the
- 8 podium, please state and spell your name for the
- 9 record. Please note if you represent an
- 10 organization. And please state if you are for or
- 11 against the granting of the permit. Thank you.
- MR. BURGESS: Yes. My name is Derek
- 13 Burgess. I am part of Deer Creek Homeowners
- 14 Association, which is roughly 1.7 miles from here
- 15 south, straight down Cottage Grove.
- 16 I do have several questions. First
- 17 question, how often will EPA inspect this facility?
- MR. ROMAINE: We don't specify a particular
- 19 inspection frequency. The level of inspections
- 20 depend on how the facility is performing. At this
- 21 point I would say the minimum frequency would be at
- least once every three years, but it could be much
- 23 more frequent. During the initial operation of the
- 24 existing facilities, I believe that we were out there

Page 9 1 a couple of times a month. 2 MR. BURGESS: Okay. My next question, tire storage. Will it be outside or inside? 3 MR. ERIC JONES: Tire fuel will be stored 4 5 in -- Whole tires will be stored in trailers and 6 inside buildings. 7 MR. BURGESS: Okay. There will be no 8 outside tires out of the property? MR. ERIC JONES: That's correct. 9 10 MR. ROMAINE: No whole. 11 MR. BURGESS: No whole tires. 12 MR. ERIC JONES: Right. 13 MR. BURGESS: Whole tires. 14 MR. ERIC JONES: That's correct, whole There will be shredded tires, but there will 15 tires. be no whole tires. 16 17 MR. BURGESS: You also mentioned your What is the pressure and temperature of 18 boiler. 19 boiler, steam pressure and temperature? 20 MR. ERIC JONES: I would have to look 21 that up. 22 MR. JACK JONES: Steam pressure is about 23 1170 psi. Temperature, about 970 degrees Fahrenheit. 24 MR. BURGESS: You said 1170 psi?

	Page 10
1	MR. JACK JONES: Yes.
2	MR. BURGESS: And how much was the
3	Fahrenheit?
4	MR. JACK JONES: 970 degrees.
5	MR. BURGESS: Okay. I was kind of concerned
6	about that being such a high pressure in such a
7	residential area. I was wondering was permits given
8	for that? I mean this is a residential area right
9	around here for that. At that temperature and
10	pressure, it's an explosion just waiting to happen,
11	if anything happens. I'm just wondering where did
12	you guys get permits to operate that type of boiler
13	from the, I guess, the city or the state?
14	MR. JACK JONES: Yes. The operating
15	permits. We do have inspections on the pressure
16	vessels. And those were designed for that, for those
17	pressure and temperatures.
18	MR. BURGESS: Okay. And the emergency
19	generator, what type of fuel will that use?
20	MR. ERIC JONES: Diesel. Diesel fuel.
21	MR. BURGESS: Okay. And it's going to go
22	through the same scrubber system that the tires will
23	go through, the tire boiler?
24	MR. ERIC JONES: No.

	Page 11		
1	MR. BURGESS: So the diesel fuel will		
2	dissipate in the air, there won't be anything to stop		
3	those emissions?		
4	MR. ERIC JONES: They are only emergency		
5	generators. But they are, they emit combustion		
6	emissions.		
7	MR. BURGESS: Is there a limit to the time,		
8	how long they can run the emergency generators?		
9	MR. ERIC JONES: Yes.		
10	MR. BURGESS: And that time may be?		
11	MR. ERIC JONES: I believe it's 120 hours.		
12	MR. BURGESS: Thank you very much.		
13	MR. ROMAINE: Thank you, sir.		
14	HEARING OFFICER MATOESIAN: The next speaker		
15	I have listed is Mr. Grant White.		
16	MR. WHITE: My name is Grant White. I'm		
17	from the Village of Ford Heights Planning and Zoning		
18	Committee.		
19	My first question is what would be the		
20	major health concerns of the citizens of Ford		
21	Heights? Can anybody answer that?		
22	MR. ERIC JONES: Emissions resulting from		
23	this are due to combustion of a tire fuel that will		
24	have emissions, typical emissions of any combustion		

- 1 process. They will have NOx, CO, SO2, and VOM in
- 2 varying quantities based on the amount of fuel fed
- 3 and the rate at which it's fed.
- 4 MR. WHITE: Which means what? I can't
- 5 decipher that exactly. In terms of the health of the
- 6 citizens, what degree of safety is there involved in
- 7 that amount of emissions?
- 8 MR. ROMAINE: Well, it involves some
- 9 personal judgment of that; but based on the
- 10 information we have, it does not pose a particular
- 11 hazard or risk. There are facilities elsewhere that
- 12 burn tires, there are power plants elsewhere.
- 13 The thing is that this boiler is
- 14 specifically designed to burn tires. It's an
- 15 enclosed combustion device designed to maintain high
- 16 temperatures to assure effective combustion, and then
- 17 the exhaust gas passes through a series of control
- devices to then reduce the emissions of pollutants
- 19 that are left after combustion. It has the baghouse,
- 20 which acts as a filter to go after the particles, the
- 21 dust that's formed. It has the SNCR, the selective
- 22 noncatalytic reduction system, to address the gas as
- 23 nitrogen oxides.
- 24 If you want a bigger issue, it is simply another

- 1 source that is contributing to emissions in this
- 2 general area and more generally to the greater
- 3 Chicago area. There are programs underway that are
- 4 working generally to improve air quality in the air.
- 5 For example, the question was asked about diesel
- 6 fuel. There are programs underway to lower the
- 7 sulfur content of diesel fuel. And the goal there is
- 8 to reduce the impact of things like buses that are
- 9 going around at ground level where people are
- 10 actually walking or riding in buses. Whereas when
- 11 you look at this facility, it has an elevated stack.
- 12 I think if I was -- Again, a matter of judgment,
- 13 personal opinion. The thing that is always of a
- 14 concern for a facility of this is the management of
- 15 the fuel; to make sure that, in fact, they are
- 16 complying with applicable guidelines and requirements
- 17 to make sure that the potential for a fire is
- 18 minimized; and then if a fire does occur, that, in
- 19 fact, they are prepared to promptly, properly, and
- 20 correctly address it.
- 21 With those things properly addressed
- 22 then, hopefully there never will be a fire; and if it
- does occur, it should be put out quickly or people
- 24 will be taken out of harm's way.

Page 14 1 Thank you. There is just one MR. WHITE: 2 other question. Maybe this is the wrong place to ask the question, but maybe then they can answer the 3 4 question. The economic advantage for the Village 5 would be what? 6 MR. GEORGE: My name is Emmett George. 7 I'm one of the developers of the plant. But the most direct advantages to the Village from an economic 8 standpoint is that the plant increases or creates an 10 industrial tax base which provides a substantial or 11 high percentage of the Village's tax income on an annual basis, also provides jobs to individuals 12 13 within the community and also nearby communities. 14 MR. WHITE: Just one last question. 15 water bills that were left by the other place, are 16 they going to be taken care of by your company? 17 MR. GEORGE: Any bills that were left by the other company were discharged in a bankruptcy court. 18 19 And we purchased the facility out of the bankruptcy 20 We would not be responsible for the debts of 21 the previous owner. 22 Thank you. That's all. MR. GEORGE: 23 HEARING OFFICER MATOESIAN: Thank you, 24 Mr. White. The next speaker I have is Mr. Keith

- 1 Harley.
- 2 MR. HARLEY: For the record, my name is
- 3 Keith Harley. I'm an attorney at the Chicago Legal
- 4 Clinic. I'm here tonight on behalf of a group of
- 5 nearby residents who are part of a group called South
- 6 Suburban Citizens Opposed to Polluting our
- 7 Environment.
- 8 Some of the members of the group may be
- 9 giving testimony on their own. They asked me to
- 10 review this permit to determine whether or not it's a
- 11 legally adequate permit. And I have a few things
- 12 that I want to say. Most of my comments I will put
- into written form, but there are a few things that I
- 14 felt were important to tag for you tonight and for
- 15 people who are present.
- The first thing that I think is very
- important for people to realize is that the permit
- 18 that they are proposing to issue now in 2005 is not
- 19 as protective for the local community as the permit
- 20 that was issued in 1999. And the reason it's not as
- 21 protective for the local community, even though six
- 22 years have gone by and you would expect permits to
- get better and not worse, is because of something
- 24 that the permit engineer mentioned at the beginning

- 1 of this hearing, and that is one of the primary
- 2 protections that's in place for local residents are
- 3 automatic waste feed cutoff provisions in the permit;
- 4 where if the facility begins to operate incorrectly,
- 5 there is an automatic cutoff of tire going into the
- 6 boilers.
- 7 Now, under the -- For the old
- 8 facility, the automatic waste feed cutoffs were set
- 9 at a much more sensitive level than they are under
- 10 this new permit. Under this new permit, the facility
- 11 would be able to operate much longer without
- 12 complying with some of the operational and emission
- 13 requirements that are imposed on it without that
- 14 wastefeed being automatically cut off. That is a
- 15 step backward. That's not a step forward for the
- 16 local community. Whether you are for or against the
- facility, that is a step backward in terms of the
- 18 permitting of this facility.
- 19 Second thing I want people to know is
- 20 that this permit is not as protective as the permit
- 21 for a similar facility in Connecticut, the Exeter
- 22 Energy facility, which is involved in a very, very
- 23 similar operation. If you read the Exeter permit, as
- I have, you will find that in the Exeter permit,

Page 17 there are many more pollutants that are regulated

- 2 than in the permit for this facility. And most of
- 3 those things that are regulated are hazardous air
- 4 pollutants, the things that in very small amounts are
- 5 toxic to people.

1

- 6 So, for example, if you look at the
- 7 permit for the Connecticut facility, you find things
- 8 like actual emission limits for dioxins and furons,
- 9 for lead, for Mercury, for cadmium oxide, for
- 10 aluminum metal and aluminum oxide, for chromium, for
- 11 iron, for nickel, for PCBs. While this permit
- 12 requires them to determine the amount of these
- 13 pollutants in their emissions, there are no actual
- 14 permit limits imposed for these most hazardous air
- 15 pollutants. This permit is not as protective as this
- 16 permit could be because it is not equivalent to the
- 17 permit for the facility in Connecticut.
- 18 Third thing that I think people need to
- 19 recognize is that Chris mentioned earlier -- I'm
- 20 sorry -- Chris Romaine from Illinois EPA mentioned
- 21 earlier that, while this facility operated before,
- 22 they were out here a couple times a month. The
- 23 reason they were out here a couple times a month is
- 24 because that facility violated its permit hundreds of

- 1 times. It's not just my opinion. I actually have
- 2 here the violation notice which was issued by
- 3 Illinois EPA against the old facility after it
- 4 operated for only a period of six months. Virtually
- 5 every meaningful permit term and condition that was
- 6 contained in that Illinois EPA permit was violated
- 7 from that facility from the time it started
- 8 operations until the time it stopped.
- 9 One of the things that I would want to
- 10 know if I lived in this community is what's going to
- 11 be different in this plant, how is it going to be
- 12 different such that it will not have the same
- 13 violations. And I have gone through this permit, and
- 14 the answer that seems to be given by the company is
- 15 that we are going to combust whole tires and not
- 16 scrap tires. And the reason that the old facility
- 17 was such a poor performer is because when you combust
- 18 shredded tires, it gets in the grates of the boiler
- 19 and prevents the heat, which comes from above and
- 20 below, from doing an even combustion.
- 21 So by using whole tires we are going
- 22 to get a better system, a system that will actually
- 23 comply with what the law requires. But having said
- 24 that, the company then asked for permission to

- 1 continue combusting shredded tires as well at its
- 2 sole convenience. It can have shredded tires on
- 3 site. It can combust shredded tires. It can combust
- 4 entirely shredded tires. That does not solve the
- 5 underlying compliance problems that you see when you
- 6 look, as we have, at the reports which were prepared
- 7 by the old facility, which day after day, month after
- 8 month, showed that they were not operating in
- 9 compliance.
- 10 Next thing I want to say, fourth thing,
- 11 deals with the issue of best available control
- 12 technology. Now, they will tell you that this
- 13 facility is using best available control technology.
- 14 The problem is that the version of best available
- 15 control technology, which is supposed to get better
- 16 and better over time, is 1999 vintage. The Illinois
- 17 EPA took the same best available control technology
- 18 for the old facility and simply plugged it into the
- 19 new facility.
- The Illinois EPA is very honest that
- 21 they did not do anything new to determine whether or
- 22 not this facility actually meets 2005 best available
- 23 control technology. They just took what existed in
- 24 1999, which was actually based on a much earlier

- 1 determination of what best available control
- 2 technology is, and plugged that into today.
- 3 To me that's not adequate.
- 4 There should be a new BACT
- 5 determination for this facility just as there has to
- 6 be a new construction permit for this facility. And
- 7 the primary reason for that is because the weighing
- 8 of factors includes good combustion practice. And
- 9 good combustion practice is going to be dependent on
- 10 the fact that they use whole tires, not scrap tires.
- 11 There is a fundamental change in the way this
- 12 facility is designed to operate. There should be a
- 13 new BACT determination.
- 14 Along with that, people in this
- 15 community and certainly my clients would insist that
- 16 there be new modeling of facility emissions. Now, we
- 17 are not talking about modeling about how it's going
- 18 to impact air generally in the Chicago area. We are
- 19 talking about how our are air emissions from this
- 20 facility for the full range of pollutants, including
- 21 hazardous air pollutants, how is it going to affect
- 22 the communities within one or two miles at the fence
- 23 line of this facility? This facility is operating
- 24 immediately adjacent to a school and a residential

Page 21 1 And if I lived in this community, I would want 2 to know based on actual modeling of these emissions, are there any dangers from things like zinc, which is 3 a major issue related to the combustion of tires. 4 5 This brings me to my fifth thing. 6 Illinois EPA has an obligation to be reviewing this 7 facility in light of Title VI of the Civil Rights Act of 1964. Illinois EPA gets a lot of money from the 8 federal government. And when they take that money, 10 they agree to the federal government that they will 11 not operate any discriminatory programs. In this 12 case, especially because we have the pattern of 13 noncompliance from the previous facility, we have 14 hazardous air pollutants which are not subject to 15 limitation in the new permit. We don't have a more 16 productive up-to-date BACT determination. And we 17 don't have any modeling of actual facility impacts. 18 It would be my argument that this facility is not 19 adequately protective of the local community and is 20 discriminatory. Those are my comments. Thank you 21 very much for your time. 22 HEARING OFFICER MATOESIAN: Thank you, 23 Mr. Harley. 24 The next speaker I have listed is

Page 22 1 Katherine Kemp. MS. KEMP: Katherine Kemp. 2 What is the purpose of this hearing? 3 4 MR. ROMAINE: The purpose of the hearing is 5 to obtain comments on the application for which a construction permit has been submitted and to have 6 7 comments on the draft permit. Can't hear. 8 A VOICE: 9 MR. ROMAINE: I'm sorry. The purpose of the 10 application is to hear comments on the project that 11 has been proposed and to hear comments on the draft 12 permit that has been prepared. 13 Is the idea that ordinary MS. KEMP: 14 citizens have enough knowledge to be able to raise 15 questions that you are going to pay attention to? 16 MR. ROMAINE: You have asked two questions, 17 and I would say yes to both of them. 18 The reason I bring this up is I MS. KEMP: 19 have been going to several of these hearings over the 20 years. And I grew up in Elmhurst. And originally I got real angry about all this because I thought they

would never build one of these in Elmhurst because

they would know that enough people would come forward

to object. And I felt that here in the south suburbs

21

22

23

24

- 1 we were being picked on because the builders and the
- 2 developers were gambling on the fact that we would be
- 3 ignorant and not know how to raise specific questions
- 4 about the technology, that we have -- All of us have
- 5 gut feelings about protecting our children and our
- 6 own health, but we don't have the technical
- 7 knowledge.
- 8 I once was at a hearing where a woman
- 9 had come all the down from way north. It was the
- 10 Duke power plant. And she found an obvious, huge
- 11 technical error; but she had an engineering
- 12 background. I don't have an engineering background,
- and I don't know anybody who does frankly. So I
- 14 think we are at a terrible disadvantage when we come
- 15 to these things compared to another community where,
- of course, these things are never placed anyway.
- One of the things that bothers me most
- 18 about this is when they built this plant in the past
- 19 we went to the hearing and we came here. And we said
- 20 we are worried about fire damage and the threat of
- 21 fire because we've read about tire burners and they
- 22 all seem to catch fire. And we were told there
- 23 wasn't going to be any problems because they were
- 24 going to burn shredded tires. Well, as you all know,

- 1 there was a problem. There was a big fire and the
- 2 place was shut down.
- Now you are saying there isn't going to
- 4 be a problem because they are going to burn whole
- 5 tires. So we were either lied to in the past or we
- 6 are being lied to now. There seems to me we should,
- 7 as citizens who live in this area, we should be very
- 8 concerned about the fire, the threat of fire, and
- 9 huge fires from any place that's burning tires
- 10 It's -- So when are we being told the
- 11 truth, shredded or whole?
- MR. ROMAINE: They are two different issues.
- 13 And I think, in fact, you have been told the truth in
- 14 both circumstances. The original design of the plant
- 15 burning shredded tires did minimize, change the risk
- 16 that was presented for fires.
- MS. KEMP: But it caught fire.
- 18 MR. ROMAINE: The tire storage facility did
- 19 not catch fire. The fire that occurred was, in fact,
- 20 in the boiler. And the appropriate action plan
- 21 functioned properly. The fire departments were
- 22 called, the fire was extinguished promptly; and there
- 23 was not a catastrophic fire at the facility. The
- 24 tire fuel did not catch on fire. It's unfortunate

- 1 that happened. And certainly it's appropriate to
- 2 check that Ford Heights has determined they have to
- 3 be very careful in one of their power outages to make
- 4 sure that they are not inadvertently setting fire to
- 5 the external boiler because they lose hydraulic
- 6 pressure. But that's a very different issue than
- 7 storage of tires.
- 8 I would agree that with the proposed
- 9 plans that involve significant -- In fact, as
- 10 Mr. Harley pointed out, they could be using entirely
- 11 whole tires, that may be an advantage for the
- 12 operation of the boiler. It does pose a different
- 13 level of concern for the storage of tires.
- 14 That's why Mr. Marvel is here from the
- 15 Illinois EPA's tire program to make sure that the
- 16 plant has properly addressed the handling and
- 17 management of whole tires.
- 18 MS. KEMP: Is he going to tell us about
- 19 that?
- MR. ROMAINE: Do you have a particular
- 21 question?
- MS. KEMP: I'm not smart enough to know how
- 23 to question that. It just -- I know that I read in
- 24 the past when researching the facility before it that

- 1 they said that fire, tire burners are subject to fire
- 2 danger. And we did have a fire. And now you are
- 3 saying whole tires, and those were what we were told
- 4 at the last hearing that whole tires were a greater
- 5 danger than shredded tires.
- 6 So I guess my question is what is the
- 7 Illinois EPA going to do about the storage of whole
- 8 fires by the storage of this facility?
- 9 MR. ROMAINE: Todd, do you want to say
- 10 something?
- 11 MR. MARVEL: Yes, I would be glad to.
- 12 My name is Todd Marvel. I'm the
- 13 manager of the used tire program. Our primary
- 14 responsibility in relation to Geneva Energy and
- 15 formerly the New Heights facility is to regulate the
- 16 used tires that are present at the facility, which
- 17 means the fuel. Up until a point where it goes into
- 18 the boiler, we are responsible for regulating that.
- 19 We have standards under part 848 of 35 Illinois
- 20 Administrative Code that specify the management
- 21 standards for used tire storage sites.
- We have inspected the previous facility
- 23 at least on a quarterly basis, at least once every
- 24 three months. But to get more specific to your

- 1 question, shredded tires pose a fire hazard and whole
- 2 tires pose a fire hazard, either way. Our
- 3 regulations are designed to minimize the chance for a
- 4 fire and also to minimize the effects of a fire if
- 5 one does occur.
- 6 The advantage here with what Geneva
- 7 Energy is proposing is they are proposing to store
- 8 whole tires in trailers, which from our standpoint is
- 9 the best way to store your fuel prior to introducing
- 10 it into the boiler. It's much better than storing
- 11 them outside. There is not just a fire hazard with
- 12 whole ties, there is also the hazard of mosquito
- infestations. The mosquito larvae that you find in
- 14 used tires -- If you have used tires out in the
- 15 environment and the tires are allowed to accumulate
- 16 water, which they will, of course, and organic
- 17 matter, you will find mosquito larvae in them.
- 18 MS. KEMP: Right, the kind that have West
- 19 Nile virus.
- 20 MR. MARVEL: And that is the most common
- 21 mosquito larvae that you find in tires is also the
- 22 primary carrier of the West Nile virus.
- MS. KEMP: I know that.
- MR. MARVEL: There is absolutely a direct

- 1 link there. We are currently in the middle of a
- 2 rulemaking to revise our rules to make them more
- 3 stringent. It will actually make it illegal to allow
- 4 any used tire in the State of Illinois to accumulate
- 5 water, which is extremely stringent. And what this
- 6 facility is proposing to do is store their tires only
- 7 in fully enclosed trailers.
- 8 MS. KEMP: How many trailers will they have
- 9 on the site then?
- 10 MR. MARVEL: I think the -- Well, for right
- 11 now, I believe they are proposing ten trailers under
- 12 their -- See, but they also have a storage limit.
- 13 There is a storage limit for used tires. There is
- 14 storage limit for the shred.
- 15 Let me back up a little bit. Used
- 16 tires that are shredded on the same site where they
- 17 are burned are specifically exempt from our
- 18 regulations. However, they are and have been in the
- 19 past addressed under the air permit. There is a
- 20 limit as to how much they can have there. There are
- 21 specifications on how high the pile can be. There is
- 22 specifications of exactly where the pile is located,
- 23 how much aisle space around the pile so that if there
- is a fire, you know, there is means to control the

- 1 runoff and to fight the fire. So the pile of shred
- 2 would not be regulated by part 848 but all the whole
- 3 tires would be.
- 4 MS. KEMP: So this new rule your Agency is
- 5 coming up with will only apply to the whole tires?
- 6 MR. MARVEL: Well, and our current rules.
- 7 We have current rules also. We are just revising
- 8 them.
- 9 MS. KEMP: And they won't be grandfathered?
- 10 MR. MARVEL: That's correct. When the new
- 11 rules come into effect, the new rules apply.
- MS. KEMP: Okay.
- MR. MARVEL: And actually, what Geneva
- 14 Energy is proposing, there would not be a problem
- 15 with any rules. As a matter of fact, we prefer that
- 16 tires be stored inside trailers. Even at a retail
- 17 location, where they have a processing facility come
- 18 pick up their tires, it is a much better to a have
- 19 trailer, to spot a trailer there, throw the tires in
- 20 the trailer; and the processing facility can just
- 21 come and get the trailer and take it away and leave
- 22 the empty trailer. So the chance for a fire is very,
- 23 very small.
- MS. KEMP: You are saying better. Better

Page 30 1 than what? 2 MR. MARVEL: Better than leaving them 3 outside. 4 MS. KEMP: Yes, so what about in a building? 5 MR. MARVEL: Well, we prefer -building is a whole different set of --6 7 There was a building of tires MS. KEMP: that caught fire in Indiana a couple years ago. 8 I'm not familiar. I know there MR. MARVEL: 10 have been several large outdoor tire fires in 11 Illinois and in Indiana. In just about any city, yes. Unfortunately, that is certainly the case. 12 13 And they do propose to store some 14 tires inside. And if they do that, they have to do 15 so only under a tire storage plan that has been --And they have currently, they have developed a tire 16 17 storage plan. They have also developed a contingency plan, which we have looked at. We have had 18 discussions with them. And it has to be done in 19 20 consultation with all responding fire departments, which they have had discussions with the fire 21 22 department. Their specifications, it's a relatively 23 small number of tires that are going to be stored inside the building because there are certain 24

- 1 standards.
- 2 You can't store a whole lot of tires
- 3 inside a building because you have to maintain the
- 4 aisle space between the tires and the interior walls.
- 5 There is space between the ceiling and the top of the
- 6 tires. And it's not that big of a building where you
- 7 can store an enormous amount of tires. So by far the
- 8 vast majority of tires will be stored outside in
- 9 trailers.
- 10 And I, we were just talking about this.
- I haven't heard of any fire that's occurred or major
- 12 tire fire, not even a minor one, that's occurred when
- 13 tires are stored in trailers. For obvious reasons,
- 14 you know, it controls the -- A lot of tire fires are
- 15 result of arson.
- MS. KEMP: The one in Modesto was a lighting
- 17 strike.
- 18 MR. MARVEL: Yes. That can happen but that
- 19 was outside storage.
- 20 Certainly from our standpoint, we
- 21 prefer that they be stored in trailers and inside
- 22 buildings especially if they are whole. You can't
- 23 really store them outside safely.
- 24 MS. KEMP: And these will be covered

Page 32 1 trailers with doors and everything that are always locked? 2 MR. MARVEL: Yes, completely enclosed. 3 4 are proposing to utilize some cages. 5 MS. KEMP: You just said they were subject 6 to arson. So in a cage, they would be --7 MR. MARVEL: Well, cages would be for 8 temporary storage. 9 MS. KEMP: It would be mean some kid would 10 have to climb the fence. 11 MR. MARVEL: Yes, they would have to climb 12 the fence. 13 They can do that, kids can. MS. KEMP: Yes. 14 MR. MARVEL: But when you have them in cages 15 and there is separation between the cages, the fire 16 would be contained within one cage instead of 17 spreading. You know, it's obviously better than 18 being in a pile. 19 MS. KEMP: Okay. And who is enforcing all 20 these separations and aisles? And I mean you are 21 trusting the company to always do --22 MR. MARVEL: Oh, no, we do inspections.

MR. MARVEL: We have a policy in our program

MS. KEMP: How often?

23

24

- 1 where we inspect major processing facilities, which
- 2 this would be one, no less often than quarterly.
- 4 MR. MARVEL: That would be once every three
- 5 months. No less often than once every three months.
- 6 And if we find problems, then it gets more frequent.
- 7 MS. KEMP: Thank you.
- 8 MR. MARVEL: Sure. Thank you.
- 9 MR. ROMAINE: Thank you, Todd.
- 10 MS. KEMP: My question is has anybody
- 11 measured how -- And somebody else alluded to this,
- 12 how close this facility is to schools and homes and
- day-care centers and, you know, what distance there
- is; and if it's, you know, what is the standard
- 15 safety on that and in other communities?
- 16 MR. ROMAINE: The specific distance has not
- 17 been measured. We are trying to protect air quality
- 18 at the point of maximum impact, be that a park, a
- 19 school, a home. Standards don't change to say that a
- 20 day-care is subject to special protection because the
- 21 basic standards are already applicable there.
- MS. KEMP: But children's health is always
- affected more by pollution than adults'.
- 24 MR. ROMAINE: But that's built into the

- 1 basic ambient air quality standards.
- 2 MS. KEMP: That it's always -- all the
- 3 standards are set up for what would affect children's
- 4 health?
- 5 MR. ROMAINE: In general, the standards are
- 6 set up to protect sensitive populations, which --
- 7 MS. KEMP: Okay.
- 8 MR. ROMAINE: Certainly many pollutants
- 9 means that you are going after protecting children's
- 10 health. If the standards were simply set to protect
- 11 the health of adults, they wouldn't have to be as
- 12 stringent.
- MS. KEMP: Exactly my point. And I just
- 14 wondered what standards would be used and if people
- 15 are concerned about the number of children that live
- 16 awfully close to the facility. And I don't know what
- 17 standard is in the industry.
- MR. ROMAINE: We are generally concerned
- 19 that there are people in the area.
- MS. KEMP: Yes, real close. Not just by the
- 21 air thing. But if there is a fire, which there have
- 22 been several under the old facility, I would guess I
- 23 might live long enough to see another big fire there.
- 24 What would happen then to the health of the children

- 1 who live near that facility?
- 2 MR. ROMAINE: Certainly in the terrible
- 3 event a major fire occurred, people would have to be
- 4 evacuated to protect them.
- 5 MS. KEMP: Well, children's health is a big
- 6 concern to me. Once I started worrying about air
- 7 pollution with this whole endeavor that came our way
- 8 because of living in the south suburbs, initially I
- 9 thought of adults; and I didn't even know that
- 10 children are always affected more by pollution than
- 11 adults.
- MR. ROMAINE: Children and then, of course,
- 13 the elderly and infirm.
- MS. KEMP: Well, us old folks don't mind
- 15 leaving this world; but we don't want to leave it
- 16 with children who are sickly.
- MR. ROMAINE: We don't want you to leave it
- 18 before your time.
- 19 MS. KEMP: That's all right. I'm willing to
- 20 go early if some child is going to be better for my
- 21 efforts. Really I had no idea that children were so
- 22 severely affected by pollution, and it's scary when
- 23 you read about it. It really is.
- And, of course, so what we are

- 1 interested in is the threat of fire. We are
- 2 interested in the fact that the incinerator in the
- 3 past hasn't worked to proper operating conditions.
- 4 And we are also real concerned about the storage of
- 5 the tires because of mosquitos, as well as all -- and
- 6 the fire danger. So it continues to be a concern and
- 7 past -- And in the past the facility was not run
- 8 properly. We have no assurance that it's going to be
- 9 better this time.
- 10 HEARING OFFICER MATOESIAN: Thank you,
- 11 Miss Kemp.
- 12 The next speaker is Mr. Keith Kemp.
- MR. KEMP: My name is Keith Kemp. I'm with
- 14 SSCOPE. I live in Chicago Heights. I have three or
- 15 four questions, and I want to follow up on some of
- 16 the issues regarding tire storage.
- 17 And not -- I understand what you tell
- 18 us, and this is a big problem with public hearings,
- 19 that the company is going to do this and so forth,
- 20 that's not what the permit says necessarily. And I
- 21 just want to point that out.
- My first question is related to whether
- 23 whole tires relative to this facility are considered
- 24 fuel or solid waste.

Page 37 1 MR. ROMAINE: They are considered fuel. 2 MR. KEMP: When the permit -- In the original hearing, and if you go back and read it as I 3 4 did, we were told that shredded tires were fuel and 5 that whole tires are managed by the department, who is in charge, this gentleman here; and that whole 7 tires are solid waste subject to all of the laws regarding storage handling, etcetera. 8 So I am quite confused because there 10 was never a land use hearing. There was never a zoning hearing regarding this facility because it was 11 12 a power plant. And we have been over this before. 13 Now since we change it -- of course, we built it and 14 never had that hearing -- and now we are going back 15 to using solid or whole tires and calling them solid waste, which is what I call whole tires. Does not 16 17 the Illinois EPA consider whole tires solid waste? 18 MR. ROMAINE: Depending on the circumstances, whole tires have status either as 19 20 solid waste or as fuel or, in some cases, as both fuel and solid waste. 21 22 The issues that you raised with regard 23 to a local siting hearing goes to specific provisions 24 under the Environmental Protection Act. And the

- 1 Environmental Protection Act specifically excludes
- 2 from local siting facilities that are involved in the
- 3 storage handling and processing of waste tires.
- 4 MR. KEMP: In other words, I could have a
- 5 warehouse sitting next to an apartment complex if it
- 6 was zoned properly, industrial, just with a million
- 7 tires.
- 8 MR. ROMAINE: In terms of the issue of
- 9 siting, that would be my reading of the law.
- 10 Are you aware of anything different,
- 11 Todd?
- MR. MARVEL: Well, I mean it would be
- 13 illegal for you to do that --
- MR. KEMP: Right.
- MR. MARVEL: -- because you wouldn't be in
- 16 compliance with the management standards under
- 17 part 848.
- 18 MR. KEMP: So that's not correct?
- MR. ROMAINE: We are talking about two
- 20 different things. Siting of a pollution control
- 21 facility is one particular requirement under
- 22 Illinois' environmental law for certain types of
- 23 facilities. Compliance with requirements for proper
- 24 management and handling of waste tires and other

Page 39 1 requirements applies to --MR. KEMP: But this is not a pollution 2 control facility? 3 4 MR. ROMAINE: No. 5 That's why we don't seem to think MR. KEMP: 6 that there are any risks involved? 7 MR. ROMAINE: That's --MR. KEMP: In the handling of whole tires. 8 That's a different issue. 9 MR. ROMAINE: No. 10 You could have certainly risks at facilities that are not pollution control facilities. The idea 11 of linking risk with pollution control facilities is 12 13 an arbitrary connection. 14 MR. KEMP: Well, tires, of course, have a 15 great risk in terms of fire hazard, in terms of storage. So any land use that you would put whole 16 tires, other than some of the health risks from West 17 18 Nile virus -- get that all out -- would certainly be 19 of concern, fire risk. And according to the issues 20 here --21 MR. ROMAINE: I guess I -- Fire risk is 22 present at different types of facilities. There can 23 certainly be risks at manufacturing facilities. 24 MR. KEMP: No. That's why there is a law

- 1 regarding the handling and storage and distribution.
- 2 MR. ROMAINE: No. I'm just saying generally
- 3 manufacturing facilities not even engaged in tires
- 4 can pose significant fire risks. Landfills can pose
- 5 fire risk. Coal storage piles, coal mines.
- 6 MR. KEMP: Oh, no question. That's why they
- 7 are not next to schools and homes. That's why we
- 8 don't place pollution control facilities in this kind
- 9 of siting. And somewhere we bypassed the process is
- 10 all I'm saying.
- 11 MR. ROMAINE: I can again comment that that
- 12 is not the role of pollution control siting law, that
- is the role of local zoning to deal with those
- 14 matters.
- MR. KEMP: Okay. I just feel there was a
- 16 violation somewhere along the way in terms of that
- 17 issue.
- 18 Why did Geneva Energy request -- This
- 19 is point two. And I refer to section 4.1. Of
- 20 course, some of you don't have the permit in front of
- 21 you. But let me just briefly read it. Why Geneva
- 22 Energy requested that the permit refer to applicable
- 23 requirements of 35 Illinois Administrative Code 848
- 24 and not include separate whole tire management

Page 41 1 conditions? And some of those, of course, are 2 3 outlined here in terms of any storage pile 4 dimensions, etcetera. Near power lines, those kinds 5 of things. If you store tires apparently there are 6 restrictions, and they are not mentioned in the 7 permit. But why does Geneva Energy want these conditions not to be followed or an exception to 8 those conditions? 10 MR. ERIC JONES: What conditions do you 11 reference? 12 MR. KEMP: 4.1 under the point regarding the 13 draft permit. Draft rule, These provisions of draft 14 include, among others, the following: Specific 15 outside storage pile dimensions, setback requirements 16 from overhead power lines -- This is for the storage 17 of tires. -- buildings and vegetation. Development of contingency plans, certification of submittal of 18 tire storage plan. I believe it's on page 4-2 in the 19 20 permit application, 4-2. 4-1, 4-2. At least the 21 copies I got out of the Chicago Heights Public 22 Library. 23 So my question for the company is why 24 aren't these conditions going to be complied with if

- 1 they are part of the law? I don't understand why
- 2 they want an exception to that in terms of storage.
- 3 And then I'm going to move into the
- 4 storage of tires, which is also outlined in the
- 5 permit. Not what they say and what you gentlemen
- 6 say, but what the permit says. Do you read those
- 7 conditions?
- 8 MR. ERIC JONES: Yes. I'm just trying to
- 9 reference what you were talking about.
- 10 MR. KEMP: Okay. And they want exemptions
- 11 to these rules, exception I should say, to these
- 12 rules in terms of whole tire management conditions?
- 13 You can't have tire piles apparently
- 14 next to power lines, next to buildings, or 1,000 -
- 15 5,000 feet away.
- MR. ROMAINE: The application was not
- 17 requesting exemption from 848.
- 18 MR. KEMP: Okay.
- 19 MR. ROMAINE: The application was requesting
- 20 clarification between what types of storage was being
- addressed by 848.
- MR. KEMP: Right.
- MR. ROMAINE: And what types of storage was
- 24 being addressed by provisions in the permit. Because

- 1 shredded tires is not currently addressed by the
- 2 848 rules, the permit establishes specific
- 3 requirements that apply to storage of shredded tires,
- 4 which, in fact, are very similar to the requirements
- 5 under 848 but are not those requirements directly.
- 6 Because, in fact, 848 says this provisions does not
- 7 apply to shredded tires.
- 8 MR. KEMP: Okay.
- 9 MR. ROMAINE: So this was a matter of
- 10 clarification.
- 11 MR. KEMP: They are clarifying that. It is
- 12 not clear, if this is the permit application, it's
- 13 not clear to me, maybe it is to some people, but --
- MR. ROMAINE: It was also commenting that
- 15 there were draft regulations that were being worked
- 16 on. They were concerned that there might be conflict
- 17 between the proposed draft permit.
- 18 MR. KEMP: Okay. It says, Geneva Energy
- 19 requests the permit refer to the applicable
- 20 requirements and not including separate whole tire
- 21 management conditions.
- Does that mean they do not want whole
- 23 tire management conditions? I mean I'm just -- I
- 24 read it literally. I'm not a permit --

- 1 MR. ERIC JONES: I believe by that statement
- 2 they are requesting for it not to be in the air
- 3 permit. They are still subject to those rules, just
- 4 that I believe they did not request them in the air
- 5 permit.
- 6 MR. KEMP: So they do have to comply --
- 7 MR. ERIC JONES: With 848.
- 8 MR. KEMP: -- with all 848 conditions
- 9 regarding. Are they listed somewhere? They were not
- 10 in the permit. I didn't see them.
- 11 MR. ERIC JONES: This permit only addresses
- 12 air emissions sources primarily.
- MR. KEMP: Because we didn't have a land use
- 14 hearing and, therefore, we don't address those
- 15 issues?
- MR. ROMAINE: No.
- 17 MR. KEMP: No?
- 18 MR. ROMAINE: Because provision 848 rules
- 19 are available from the Agency, from the Pollution
- 20 Control Board, from the Internet. Copies of those
- 21 rules are readily available. If you want a copy, we
- 22 can make them available.
- MR. KEMP: I see. They are in the
- 24 Administrative Code.

Page 45 1 MR. ROMAINE: Yes. 2 MR. KEMP: And you have reviewed them. 3 in terms of this facility the piles of tires and so 4 forth would be in compliance? Has someone reviewed 5 them? 6 MR. ROMAINE: When you say the piles of 7 tires --8 MR. KEMP: 848 law requirements, has someone 9 reviewed them relative to the way they are going to 10 operate this plant and to see that they meet 848 11 requirements? 12 I don't mean to belabor it. But the 13 law is the law. And whole tires scare me after 14 Modesto where they had to have people --15 MR. MARVEL: Well, Modesto was a --16 MR. KEMP: Lightening bolt. 17 MR. MARVEL: -- an unbelievably large pile of 45 million whole tires outdoors. And this is --18 19 MR. KEMP: This is only a million and a 20 half. 21 MR. MARVEL: I think, yes, that is the 22 largest tire pile in the United States. 23 There weren't homes and schools MR. KEMP: 24 close by, though.

Page 46 1 MR. MARVEL: Right. 2 MR. KEMP: They had it out in the field out 3 in the country. 4 MR. MARVEL: Right. So part 848 is 5 35 Illinois Administrative Code, addresses storage of 6 used tires. And hundreds of used tire storage sites 7 in Illinois are regulated by the very same standards. 8 MR. KEMP: Right. 9 MR. MARVEL: Looking at what's written in the draft air permit, looking at the draft tire 10 storage plan that the facility has created, as well 11 as the contingency plan, if they were to operate the 12 13 facility within those guidelines, they would be in 14 compliance with part 848; but we certainly, you know, 15 just don't just take that word for it, that's why we 16 do inspections. 17 MR. KEMP: Did you read the part where -and this is part 4.1 and 4.2 -- where the permit 18 19 allows a maximum of 20,000 tires, whole tires, on 20 site? 21 MR. MARVEL: Yes. 22 MR. KEMP: Which is my next point. That's 23 1,560,000 passenger tires. I calculate it to 24 3,000 -- 3 million square feet. The whole tire

- 1 stockpile building that's being proposed would only
- 2 hold in my calculation at 10 feet high, which must be
- 3 again, 848 rule, because it's inside. That's 80,000
- 4 square feet.
- 5 So my question is if you are going to
- 6 permit them to store 3 million square feet, where is
- 7 the other 2,400,000 square feet of tires going to go?
- 8 The ten trucks only hold about 10,000 tires, that's
- 9 insignificant.
- MR. MARVEL: Right. Yes. That 20,000
- 11 storage limit I believe is for all tire material.
- MR. ERIC JONES: Yes.
- MR. MARVEL: Including the shred.
- MR. KEMP: But it doesn't say that.
- 15 MR. ERIC JONES: Tire fuel.
- MR. MARVEL: Tire fuel, which includes the
- 17 shred. Regardless, keep in mind, part 848 has
- 18 financial assurance requirements.
- MR. KEMP: Oh, that makes it secure. What
- 20 do you mean?
- MR. MARVEL: Well, I will explain it. The
- 22 whole tires are regulated under part 848. And if you
- 23 have -- Any facility that has more than 5,000
- 24 passenger tires --

Page 48 1 MR. KEMP: Right. 2 MR. MARVEL: -- or passenger tire 3 equivalents must have -- They must establish financial assurance. And that financial assurance 4 5 establishes a limit to what they can accumulate on 6 the site. So if they were to have, you know, 7 10,000 tires -- Or if they were to set their own limit --8 Basically if they can set their own 10 limit, obviously they can't go higher than 20,000 11 because that's what the air permit says. But if they say 10,000, that they are going to have at the most 12 13 10,000 tires there, then they have to establish 14 financial assurance and they cannot exceed that 10,000 or they would be out of compliance. 15 16 MR. KEMP: But that's fine. And I mean they 17 could raise money. And I'm a capitalist so we could 18 get up to the point where a million and a half tires 19 were practical to have on site. 20 MR. MARVEL: Sure. 21 MR. KEMP: I want to know where those 22 additional tires are going to be stored. This 23 building cannot store them. Ten trailers are not

24

going to store them.

Page 49 1 They would, obviously, have MR. MARVEL: 2 many more trailers there. 3 MR. KEMP: I quess. 4 MR. MARVEL: Many more trailers in their 5 designated storage area. 6 MR. KEMP: No, but I mean how many 7 trailers -- Now, do you regulate trailers with tires in them in terms of they could have 500 trailers out 8 there? 10 MR. MARVEL: We regulate used tires no 11 matter where they are at. 12 MR. KEMP: What's to prevent them storing 13 them on the pad outside, whole tires? There's 14 nowhere in this permit does it say that they can't 15 store whole tires outside on the ground. MR. MARVEL: Well, part 848 says that. 16 17 MR. KEMP: You cannot store --18 MR. MARVEL: Part 848, the way we have them 19 currently written and will be passed is that they 20 will not be allowed to accumulate water. Therefore, 21 they can't be --22 MS. STEINHOUR: Beth Steinhour. The air 23 permit does state that whole tires have to be stored 24 within trailer -- transport vehicles or within a

RE: GENEVA ENERGY - FORD HEIGHTS - PUBLIC HEARING - 9/7/2005 Page 50 1 building. 2 MR. KEMP: But we could have five --3 could have 500 trailers out there. 4 MS. STEINHOUR: No. 5 MR. KEMP: I'm not saying that's good bad or 6 indifferent, I'm just saying --7 MS. STEINHOUR: No. Because there is certain aisle space distances that you have to have. 8 So you can't --10 MR. KEMP: Are they all closed? 11 MS. STEINHOUR: Yes. 12 MR. KEMP: Closed vans? 13 MS. STEINHOUR: Yes. And under 848 they 14 have gone beyond the regulatory requirements because under 848 the state says, yes, you can store whole 15

- 16 tires in a pile; but Geneva Energy has made the
- 17 decision that they don't want to do that, they want
- 18 the community to be comfortable that they are going
- 19 to take --
- MR. KEMP: So, in fact, the law does state
- 21 that 848 --
- MS. STEINHOUR: But the air permit prohibits
- 23 them from doing that. Their air permit states they
- 24 cannot do that.

Page 51 1 MR. KEMP: The air permit that's being 2 issued --MS. STEINHOUR: 3 Yes. 4 MR. KEMP: -- does not allow outside storage 5 of tires. 6 MR. ERIC JONES: As drafted. The permit 7 that is drafted. MR. MARVEL: Outside storage of whole tires. 8 9 MR. KEMP: Okay. Last question. I looked 10 at the process of transporting these tires into the 11 boiler, that was where the last major fire according to the assistant fire chief of Chicago Heights that 12 13 we had that big fire that shut them down for four 14 months; the shredded tires, it was back into the 15 conveyor system. And so my question is why -- Why 16 do we have a duplicate system? You know, I'm a 17 businessman and it seems not economical to have two systems, one that you maybe are going to use and one 18 you are not going to use; plus the fact that you 19 20 could mix and match the whole tires with the shredded 21 tires. 22 It's my understanding in the boiler 23 that the major problem, and having studied some of 24 the other facilities that no longer exist, that in

- 1 order to get good air pollution control you need
- 2 consistency in range of heat, temperature. And one
- 3 of the biggest problems in the boilers is consistency
- 4 with feeding of tires. So why would you want to --
- 5 If you were going to whole tires, is that a better
- 6 system in terms of getting uniform heat so that the
- 7 urea works more consistently at certain temperatures
- 8 and the boiler doesn't go cold?
- I mean I'm asking, that's what I'm
- 10 asking the company, whether that's the reason they
- 11 have whole tires that they can, you know, only mix
- 12 occasionally; or what's the reason for that? Anybody
- 13 know? Economics?
- MR. BROWN: My name is Matt Brown. The name
- of the company I'm with is Powered Engineers
- 16 Collaborative. We are headquartered in Chicago, and
- 17 we have ancillary offices in Milwaukee. And our --
- 18 And I'm sorry. Our basic business is power plants
- 19 and large facilities. For example, we are working on
- 20 McCormick Place, the new expansion.
- 21 When this particular developer wanted
- 22 to reactivate this plant, they asked us to get
- 23 involved and look at some of the things. And we
- looked particularly at the violation history. We

- 1 looked at the original permit. We looked at the
- 2 process to try to understand why this plant had had
- 3 as many violations such that the Illinois EPA had to
- 4 be here twice a month in the previous startup.
- 5 And what our opinion was after looking
- 6 at the process and looking at the configuration of
- 7 the boiler was that when you shred the tires, the
- 8 steel belting in the tires is chopped up into finer
- 9 pieces. Those finer pieces then wedge into the
- 10 grates on which the shred tire is being burned. The
- 11 process of burning in this is it's on a vibrating,
- 12 inclined grate. And you bring your combustion air up
- 13 through -- Part of it is brought up through the
- 14 bottom, and a significant part of it.
- 15 And what would happen at this plant
- 16 is that they would get enough clogging of that grate
- 17 that it would create such additional pressure that
- 18 the fan that was installed couldn't overcome that
- 19 pressure so that there would be inadequate oxygen for
- 20 combustion in the process. We concluded that the
- 21 boiler -- We went back and contacted the original
- 22 boiler vendor. And we discovered that the boiler had
- 23 actually been designed to burn whole tires.
- MR. KEMP: Right.

Page 54 1 MR. BROWN: And not shredded tires. That 2 was a decision that had gotten made at some point in 3 this process. So we recommended that in order to 4 prevent the clogging, because now we would be dealing 5 with much bigger -- and I will call it for lack of 6 better terminology -- globs of steel belting. Okay. 7 That couldn't clog the grate. Thereby we would ensure that combustion was taking place as it should. 8 9 Part of the other problem was, and I 10 think it was mentioned by another member of the 11 audience here, that they saw the 0 2 limits had been reduced from the original permit. And the reason for 12 13 that is in order to -- What you are always trying to 14 do is you are trying to ensure complete combustion. That's how you get your value out of the tires in 15 16 terms of its fuel value. 17 MR. KEMP: Yes. 18 MR. BROWN: Its ability to make steam, its 19 ability to generate power. If you set a limit of 20 7 percent O2, what you are doing is you are feeding too much air, too much excess air. This increases 21

NOx quantities. It increases the formation of the

species, some of which were referenced by one of the

22

23

24

other --

Page 55 1 MR. KEMP: Nickel. MR. BROWN: -- individuals. So what it's 2 3 better to do is it's better to burn the tires 4 efficiently with this lower percentage 02. 5 Now that has several other things that 6 happened when you do that. You reduce the quantity 7 of air and flue gas that's flowing through this process. And by doing that, you increase the 8 effectiveness of the pollution control equipment, the SCR, the bag, the fabric filter baghouse, and the 10 11 scrubber. And that's why we reduce those quantities. 12 And by doing this, we also increase the 13 capability of the fan. So the fan can take care of 14 any fuel excursions that might occur and make sure 15 that there is enough combustion air there to do the 16 I don't know if that helped or --17 MR. KEMP: No, that helped. But what you 18 are saying is there would be a more uniform 19 temperature. My question is why you have the 20 shredder to begin with to confuse the issue. 21 MR. BROWN: I'm sorry. I can't respond to 22 that because I don't know why they did what they did. 23 There were a lot of things. 24 MR. KEMP: But you think that whole tires

- 1 burn more efficiently than shredded tires.
- 2 Efficiently in the sense of more uniform heat, so the
- 3 pollution control equipment will work better.
- 4 MR. BROWN: Oh, yes.
- 5 MR. KEMP: Is that true at Exeter and
- 6 Modesto do you know?
- 7 MR. BROWN: I can't answer that at this
- 8 point because I'm not familiar -- I hope the Illinois
- 9 EPA has looked. Those are the only two plants that
- 10 are left. All the rest of them have burned up and
- 11 gone away.
- 12 MR. KEMP: That's my last question as to how
- 13 that operates.
- 14 HEARING OFFICER MATOESIAN: Thank you,
- 15 Mr. Kemp.
- 16 The next speaker is Dwayne Mitchell.
- 17 No. Okay. Mr. Mitchell, Dwayne Mitchell, not here?
- 18 Okay.
- 19 Then I have next is Mr. Leon Norwood.
- 20 A VOICE: He's coming right back.
- 21 HEARING OFFICER MATOESIAN: Okay. I will
- 22 save him, and then I'll go to Charles Dieringer.
- 23 A VOICE: Right. Thank you.
- 24 MR. DIERINGER: Yes. Charles Dieringer

- 1 resident of Chicago Heights. And I was at the
- 2 original siting hearing a few years back.
- I did look at the permit. And I had
- 4 some questions about some figures in table G called
- 5 uncontrolled emissions. It talked about zinc at
- 6 4.9 tons per year.
- 7 MR. ERIC JONES: Are you talking about the
- 8 application or the --
- 9 MR. DIERINGER: I think it's in the
- 10 application, 2.4.4. But anyway, I was wondering what
- 11 the term uncontrolled emissions, how those figures --
- 12 And the other figure that really stood out was 2,142
- 13 tons per year of sulfur dioxide. That seems like in
- 14 a table those were pretty significant figures, and I
- 15 was wondering -- Apparently they looked at these
- 16 other two plants that burn whole tires, that was sort
- of the impression I got from reading in that area.
- 18 The one in Sterling, Connecticut, Exeter.
- MR. ERIC JONES: The maximum uncontrolled
- 20 emission rate is the emission rate prior to the
- 21 control system.
- MR. DIERINGER: Okay. During the time, the
- 23 startup times, that's what we are talking about?
- MR. ERIC JONES: No.

Page 58 1 MR. DIERINGER: No. 2 MR. ERIC JONES: No. There is the control 3 system is there to reduce emissions from the gas 4 What these uncontrolled emission rates 5 represent is what it would be if those control 6 systems were not there. And so what you have in the 7 next column over is the controlled emission rates. Okay. Okay. But it's sort 8 MR. DIERINGER: of like an automobile engine when it first starts you 10 up, it's cold; not referring to that? 11 MR. ERIC JONES: No. This is preheated. 12 MR. DIERINGER: Before the fuel is even 13 applied? 14 MR. ERIC JONES: Yes. 15 Okay. As far as how were MR. DIERINGER: 16 these figures arrived at because it sounded like 17 maybe they came from these other two plants, the one 18 in Modesto, they were using those whole tire plants 19 and they were using that to justify -- not re-20 reviewing these figures or whatever the basic how --I mean you don't have devices that measure these 21 22 things I don't believe. 23 MR. ERIC JONES: The emission rates are 24 based on per million Btu, and there is a certain TU

Page 59 value given to the fuel. 1 2 MR. DIERINGER: Okav. 3 MR. ERIC JONES: So the corresponding --4 The corresponding hourly emission rates are based on 5 the maximum number of Btus that the system can 6 generate. 7 MR. DIERINGER: Okay. 8 MR. ERIC JONES: So then you have the uncontrolled and then you have controlled efficiencies for the system that they believe will 10 11 have this reduction effect on the emissions, and 12 that's how you get your controlled emissions is what 13 they are. They are limited to the controlled 14 emission rate, not the uncontrolled. 15 MR. DIERINGER: How does that relate to 16 impact on our environment, this uncontrolled figure? 17 Is this something that we can anticipate the release 18 of this to in our environment; or is this something that will be caught by the baghouse and be disposed 19 20 For instance, the 4.9 tons of zinc, is that 21 something that will escape the system? 22 MR. ERIC JONES: No. The controlled 23 emission rate that you see in the permit --24 MR. DIERINGER: Right.

Page 60 1 MR. ERIC JONES: -- is what is expected to 2 be emitted into the atmosphere after control. 3 MR. DIERINGER: Okay. 4 MR. ERIC JONES: That said, as long as the 5 control system is properly maintained and operated, you should not see any uncontrolled emission rates. 6 7 MR. DIERINGER: Right. 8 MR. ERIC JONES: So and then -- Okay. They 9 did talk about replacing the baghouse and the 10 components. Is that something that's inspected 11 regularly, the condition of the present baghouse? Ι mean it sounded like that is going to be part of the 12 13 upgrade is to replace the baghouse that was in one of 14 the earlier. 15 MR. ERIC JONES: I believe they are 16 replacing the bags in the baghouse. 17 MR. BROWN: Can I? Matt Brown again. 18 you explain -- I think it would be helpful for 19 everybody if you would explain what CEMS is and the function of CEMS within the plant, the continuous 20 21 emission monitoring system, so that people would 22 understand how these things are examined and how you 23 control the operations of the facility. 24 MR. ERIC JONES: The system the company has

- 1 in place are called continuous emission monitors.
- 2 They actually electronically analyze the gas stream
- 3 coming out of the system and verify what
- 4 concentrations there might be in the gas stream based
- 5 on ppms, gas flow. You get emission rates. There is
- 6 limits within the permit that say that if you go
- 7 above this, you know, you are in violation of the
- 8 permit.
- 9 Even beyond the hourly emission rates
- 10 and annual emission rates, there are ppm limits on
- 11 several -- and opacity limits on the system also.
- 12 The system also monitors opacity. So if something
- 13 were -- If they were to incur like an excess
- 14 emission, they would know it. The system records it
- 15 and it feeds into a report.
- MR. BROWN: And it's reportable to Illinois
- 17 EPA.
- 18 MR. ERIC JONES: Yes. Any exceedances is
- 19 reportable to us.
- 20 MR. DIERINGER: I had one final comment or
- 21 concern about the cleanliness of the tires. I work
- in the local streams around here as a volunteer, and
- 23 we have got tons of tires coated with mud. You find
- 24 them picked up along the road that way. I'm

Page 62 1 wondering, is there any kind of visual inspection and 2 requirement that the tires coming into the plant have been cleaned and any other unrelated debris is 3 4 removed? 5 I couldn't really see anything of that 6 nature, but we weren't really dealing with that part 7 The fuel supply, as far as the tires -of it maybe. MR. ERIC JONES: They do inspect tires as 8 9 they come in because they -- But I'm not sure if 10 they inspect them for mud and stuff like that. 11 MR. JACK JONES: Okay. My name is Jack 12 Jones, general manager at the facility. We do have 13 certain, certain truck loads of tires that come in 14 are inspected and have potential for resale. 15 MR. DIERINGER: Okay. 16 MR. JACK JONES: If they have a certain 17 amount of tread on them, they will be put aside and 18 not shredded or incinerated. And we encourage groups that pick up tires and bring to us, you know, we 19 20 charge them to bring the tires in to us, if we get --We don't want dirty tires. It's hard on our system. 21 22 MR. DIERINGER: Sure. 23 MR. JACK JONES: So if they do that, we 24 charge them more. So if they do that, it's to their

- 1 advantage to clean them before they get to the site.
- 2 MR. DIERINGER: Thank you very much.
- 3 HEARING OFFICER MATOESIAN: Thank you very
- 4 much, Mr. Dieringer.
- 5 The next speaker then is Mr. Leon
- 6 Norwood.
- 7 MR. NORWOOD: Good evening. Leon Norwood,
- 8 South Suburban Citizens Opposed to Pollute your
- 9 Environment. I have been a community activist now
- 10 for about 25 years. I done been to every meeting
- 11 that Mr. Romaine have sit on. Now, Mr. Romaine, a
- 12 lot of stuff that you have said tonight you said
- 13 before. And all of it -- I'm not saying you lying.
- 14 But all of it turned out to be false. We had rats.
- 15 The asthma rate in Ford Heights went up 100 percent
- 16 because of that tire facility in this area and in
- 17 this town. The hospitals was full of kids, ladies,
- 18 and everybody had asthma. And everybody was sick.
- 19 We had rats. I came out here and inspected myself.
- 20 We had rats running around everywhere.
- 21 This guy said he going to -- You going
- 22 to have trailers, and you going to have stalls. But
- 23 how high is you going to stack them trailers that
- 24 hold that many tires? You got to stack trailers real

- 1 high to hold that many tires. I know.
- 2 And it's too close to the residents and
- 3 the school in the first place. We said that last
- 4 time. Them citizens got sick. This company going to
- 5 have a lawsuit. I wouldn't be surprised they have a
- 6 lawsuit in a year from citizens in this town and the
- 7 surrounding area. And we going to have fires, ain't
- 8 no doubt about it. Tires is tires. Something going
- 9 to happen period.
- 10 And what is the benefit to the people
- in Ford Heights and the villages? Are the Villages
- 12 going to get new fire trucks? How many jobs are the
- 13 villages going to have? Is the people going to be
- 14 shipped in and the citizens left out in the cold?
- 15 And how many front-end loaders and equipment and
- 16 machines that you all going to have out here?
- 17 And another thing, I'm an engineer
- 18 inspector for Cook County highway. I build roads and
- 19 bridges. I built this road out here in front of this
- 20 tire factory. And when we built that road, every
- 21 time a truck with rain or snow, the street is dirty
- 22 with black tire tracks coming out of here from the
- 23 tires being burned.
- I seen so many car accidents, because

- 1 when they get in front of this company here, they
- 2 slide because the semitrucks coming out here with all
- 3 of them, all the stuff on their tracks, on their
- 4 wheels, you know, from the tires and stuff. You got
- 5 to have something to clean that up with.
- 6 And what about the kids? You know,
- 7 last time them kids had to close them windows up in
- 8 the summertime in this school here if the air
- 9 conditioning -- now, look at here, this air
- 10 conditioning is not working. Can you imagine you
- 11 burning tires down here, this room closed? It's hot.
- 12 It's hot. Tires and pollution in the air comes down.
- And that's another thing. People have
- 14 to wash their cars sometimes three times a day
- 15 because of that tire factory. Once the stuff come
- 16 out them stack, that smoke stack, it comes down. It
- just don't all fly away. And people have to
- 18 eliminate their gardens last time that company opened
- 19 up. People had gardens out here. They couldn't even
- 20 keep the food that they growed out here. I'm telling
- 21 you what I know. And we going to have the same
- 22 problems all over again. Thank you.
- HEARING OFFICER MATOESIAN: Thank you,
- 24 Mr. Norwood.

Page 66 1 The next speaker is Ladell Jones. 2 MR. LADELL JONES: Ladell Jones. I'm just a resident of Ford Heights with some concerns. 3 4 were talking about the economic development of 5 Geneva. Question I have is when you applied for your 6 permit from the Village, did you ask for a tax 7 abatement? 8 A VOICE: Are you directing to the company? MR. ROSE: I'm Ben Rose, Geneva Energy. 10 The answer is no. Ben Rose, Geneva Energy. 11 MR. LADELL JONES: No tax abatement? 12 MR. ROSE: Tax abatement, no. 13 MR. LADELL JONES: As far as the first five 14 years, you don't pay tax to the community. 15 MR. ROSE: We asked for nothing. We asked for no new subsidy whatsoever from the Village, from 16 17 the state, from the federal government. This will be 18 the first time this plant has been run with no subsidies. 19 20 MR. LADELL JONES: Right. Okay. And as far 21 as your hiring system for the men and women living in 22 Ford Heights, what is the processes for the hiring 23 system for the men and women living in Ford Heights? 24 I know you have to have the educated or experienced

- 1 in the position, but how many people on board are you
- 2 trying to educate or send for training prior to your
- 3 opening so they would be able to fill in positions?
- 4 You know, permanent position in your company, not
- 5 just, you know, small labor positions, because a lot
- 6 of time your companies open here and not a lot of
- 7 prominent people from the Village are able to work in
- 8 the prominent positions that live here. You know,
- 9 like a lot of the people that's going to run that
- 10 company don't live in Ford Heights. And we need more
- 11 prominent people living in the community.
- So what's your hiring process of
- 13 getting the people trained or what they need or what
- 14 have you for that?
- MR. ROSE: Let me address that. Still Ben
- 16 Rose. The first point is the company, partially
- 17 because of some of the operating issues in the past,
- 18 had managers who did not in our view manage the plant
- 19 well at all and that was also a contributing factor
- 20 to a lot of the comments, a lot of the observations.
- 21 Would you like me to take the mike?
- 22 Now is that better?
- Now, first point is that Geneva Energy
- 24 doesn't operate the facility. We are responsible or

- 1 the company is the owner. But because of some of the
- 2 issues, for the very first time this plant will be
- 3 operated by a world-class dedicated and professional
- 4 power operations company by the name of the Wood
- 5 Group. You can look. It's woodgroup.com if anyone
- 6 would like to research it. It's a very large
- 7 company. They operate many plants. They are
- 8 specialists in power plant operations among other
- 9 things.
- 10 As a result, the most senior
- 11 representative of the Wood Group is here. You have
- 12 heard from him already, Mr. Jack Jones. I can't
- 13 speak to the precise -- Wood Group is responsible
- 14 for staffing the plant, has already hired and is in
- 15 the process of training people. There are some staff
- 16 members, I believe, I know from the Village. And
- 17 certainly the majority are from neighboring
- 18 communities. Perhaps Jack can elaborate a bit on the
- 19 hiring process, if that would be helpful, sir.
- MR. JACK JONES: Okay. Well, Wood Group
- 21 Power Operations has put --
- 22 Thanks. This is Jack Jones again. Is
- 23 that okay?
- Wood Group Power Operations has, to

- 1 staff the facility, has had to look for experienced
- 2 power plant operators. And we did have to go out of
- 3 the area for certain, for certain productions. There
- 4 were several positions filled from previous employees
- 5 that had experience here. There were positions
- 6 filled from employees that had worked on the tire
- 7 side, tire shredding side of the facility, that had
- 8 been brought into the power plant operations side.
- 9 So what we are trying to do is bring
- 10 the very best people on that can fit into the right
- 11 positions. So at this point we are going through
- 12 operator training.
- MR. ROSE: We've had ads.
- MR. JACK JONES: Yes. We have had many ads
- in the Chicago Tribune, paper ads for four weeks over
- 16 a period of three months. We also had online ads for
- 17 over 90 days in Chicago, Chicago Tribune jobs online,
- 18 also in careerbuilder.com.
- MR. LADELL JONES: Let me rephrase the
- question. Of the jobs that you have available, let's
- just take your labor jobs, for instance. Out of them
- labor jobs, do you know how many of those jobs you
- 23 can expect that from the community citizens that
- 24 can --

Page 70 1 You don't have a number of like maybe 2 25 percent of 100 percent of the people that work there from the Village, in the Village itself is what 3 4 I'm trying to get at. 5 MR. JACK JONES: We probably have six, maybe 6 six people, six out of 20 that are from, from Ford 7 Heights or have been, were from Ford Heights in the 8 past. MR. LADELL JONES: Right. 10 MR. JACK JONES: And they moved to the area 11 from another community for whatever reason. 12 certain operators up in at the higher levels that 13 had -- were Ford Heights residents at one time. They 14 have, you know, either went up through our company in 15 the past over the last five years and been promoted 16 to that level to be qualified for that position. 17 we --18 MR. GEORGE: Chuck, I would like to ad --My name is Emmett George, once again. Those jobs 19 20 that were posted on the internet and newspaper were 21 also published with the Village as well. 22 MR. LADELL JONES: That's probably why we 23 never got it, the Village.

I was just concerned about, you

24

- 1 know, you bring a business in our community, it
- 2 always seems from everybody else from outside of the
- 3 community gets the opportunity. And the position
- 4 that you would be probably qualified for and can be
- 5 qualified, it's too late because they filled it
- 6 already. And I haven't seen a promotion from the
- 7 company. And I haven't seen anything probably
- 8 because I haven't been on the internet.
- 9 But as far as the Village putting
- 10 things out, we just got this notice in my door today
- 11 that they were having this meeting. I mean this is a
- 12 very important meeting, you would think the Village
- 13 would put it out. I got the posting today on my door
- 14 and made it available that I be here. So I was just
- 15 concerned about the economic development as far as
- 16 people in our community getting a chance to go get
- 17 trained and be able to move on. Okay. I appreciate
- 18 that.
- 19 A couple of questions I got left is
- 20 just when they said that they was -- the EPA only
- 21 comes out maybe once or twice a year, and who will be
- 22 monitoring the trailers and as far as the rubber
- getting on the concrete, who will be doing the
- 24 monitoring of that process? You?

Page 72 1 MR. GEORGE: I will respond. I'm one of the 2 developers. 3 MR. LADELL JONES: Okay. 4 MR. GEORGE: And we developed the company 5 from the basic plant. You know, the operations are 6 by the Wood Group. We are there every day. And 7 those conditions you are talking about, we will see them and can do something about them. You know, 8 before I was, before we did this project or started 10 this project, I was on the Board of the American Lung Association; and I'm still on that board. But I have 11 concerns about the air being clean, and I will be 12 13 here to see it if it's not. 14 MR. LADELL JONES: Okay. Because, you know, 15 the conditions, and the sincerity of it is about --Like a fire, if a fire breaks out, our Village is 16 17 not -- don't have the capability of really stopping 18 it with our fire department. I heard someone ask, 19 well, you are going to buy new fire trucks and all 20 that. 21 But the question, will you assist our 22 Village in helping getting new equipment that can, 23 you know, probably prevent a fire or help maintain it 24 to the others, surrounding communities come through?

Page 73 1 And I know it's going to be a good 2 thing for our water. Because you guys are going to be using -- Do you how many tons of water you will 3 4 be using? MR. ROSE: Not offhand. 5 MR. LADELL JONES: But it's --6 7 MR. ROSE: It's a lot. 8 MR. LADELL JONES: You all going to pay the 9 bill, not like the last -- The last company left a 10 big bill, didn't pay their water bill. So it could 11 be good. Economically it should be good, but there 12 is a lot of concerns that we are concerned with. 13 And you all see my face, I'm going to come 14 fill out an application, Jack Jones, Ladell Jones, 15 that's my brother. 16 HEARING OFFICER MATOESIAN: Thank you, 17 Mr. Jones. 18 The next speaker is Angie Taylor. 19 MS. TAYLOR: Actually, he asked the 20 questions I'm going to ask; but one thing is are you going to hire women in prominent positions other than 21 22 administrative work? 23 HEARING OFFICER MATOESIAN: Would anyone 24 like to answer that?

Page 74 1 MR. JACK JONES: Yes. Actually, we do have 2 women working in the plant in, you know, in operator 3 positions. So does that answer the question? I said other than. 4 MS. TAYLOR: 5 MR. JACK JONES: Other than. We have, we 6 have in both positions, females in administrative and 7 also in the power plant as an operator. 8 HEARING OFFICER MATOESIAN: Did you have 9 more questions? 10 MS. TAYLOR: As far as hiring women, will we have to have a technical background? Are you going 11 12 to just train men? 13 MR. JACK JONES: Well, certain, you know, 14 certain technical requirements, you know, to be able 15 to do the job functions, will be required for anyone that's hired, either male or female. 16 17 MS. TAYLOR: Will there be some type of agreement to hire women from the city? Because when 18 the last factory ran, I didn't see any women in any 19 20 prominent positions other than administration. 21 MR. ROSE: The company has a strict policy of nondiscrimination on any basis. And that's 22 23 reflected in the people who are working there, that

will always be reflected in the people who are

24

- 1 working there. Women, we would love to have women
- 2 apply for any position for which they are qualified.
- MS. TAYLOR: So we are to believe that you
- 4 are going to run differently than they did?
- 5 MR. ROSE: I promise you it will be
- 6 completely different.
- 7 MS. TAYLOR: I'm just saying then that a lot
- 8 of the comments that are made and questions, they are
- 9 basically saying you are going to be run the same
- 10 way.
- 11 MR. ROSE: That's their -- Everyone is
- 12 entitled to their opinion. I can tell you that this
- 13 company will be run very differently from the very
- 14 start. We are local people. We are officed -- Our
- 15 primary office is at the facility. We have
- 16 backgrounds that are quite different than the other
- 17 owners, and we have seen the mistakes that other
- 18 owners have made; and we have vowed to ourselves and
- 19 to the community now and to our partners we will not
- 20 make those same mistakes.
- MS. TAYLOR: And will you be hiring women?
- Is it a quota that you have to fill, or are you just
- 23 going to be hiring women because as far as equal
- 24 opportunity?

Page 76 1 I will just repeat, the company MR. ROSE: 2 has a strict policy of nondiscrimination. We want the best people to work there. The plant has the 3 4 best opportunity to help the community and to be 5 successful and to, obviously, meet all of its 6 compliance requirements. 7 HEARING OFFICER MATOESIAN: Is that -other questions, ma'am? 8 No? 9 Okay. Thank you, ma'am. 10 Is Dwayne Mitchell here? 11 That's all the listed speakers. 12 But at this point, anyone who would like to make a 13 comment or a question, please approach the 14 microphone. And again, state and spell your name. 15 MR. CARTER: My name is George Carter. 16 part of Ford Heights Health Partnership. I'm the 17 cochair, and I just want to echo some of the things 18 that Mr. Jones said about the notification of this meeting. One, it was not -- The community was not 19 20 notified until today. If you want community participation in this, it should have been notified 21 at least a week earlier. 22 23 My other concern is that the air 24 quality. And again, to echo what brother Leon said

1 about the pollution and the asthma, the increase in 2 the asthma rate here in Ford Heights. We did a 3 health survey, a study, when the power, the other 4 tire plant was in operation. There were mothers 5 every night, there were kids that had to take asthma 6 treatments at least three times a day because of the 7 tire plant. Every night you can smell the stench in the air from the smoke stacks, whatever it was, been 8 opened up and it just fumigated the entire community. 10 Two, have you done a study concerning 11 the asthma rate here in Ford Heights? Also, have you 12 done a study on ovarian cancer rate here in Ford 13 Heights because of the tire plant? Again, in the 14 health study and the surveys that we did, the cancer 15 rate has increased here in Ford Heights, the ovarian 16 cancer, as well as the prostate cancer. And what is 17 this factory, what are you going to do differently 18 that's not going to cause that to happen? 19 And also hopefully some members from 20 our community will be hired here in the plant. don't want to, again, suck up all the pollution and 21 22 not be able to be employed at the plant. Also, have 23 you established a board of community and members of 24 this factory to monitor what goes on? Again, because

- 1 each time we are left out and we take the brunt or
- 2 whatever it is. We know the asthma rate here in
- 3 Illinois has gone up. The air quality in Illinois
- 4 has gone down, and the air quality in Ford Heights
- 5 has gone down as well.
- So those are my concerns. So
- 7 hopefully, members of Ford Heights and the citizens
- 8 of Ford Heights will have a part in the operation of
- 9 this plant. It won't be like the last one where we
- 10 just get the bad news.
- 11 HEARING OFFICER MATOESIAN: Thank you,
- 12 Mr. Carter.
- MR. MC CRARY: My name is Veller McCrary.
- 14 I'm from Ford Heights. Now, you have pollution, the
- 15 pollution, what time of day or night -- You know, I
- 16 work in a factory. But when do you shakedown, what
- 17 time? That factory over there before was shaking
- down at 12:00, 12:30, 1 o'clock, all the black stuff
- 19 was coming out, EPA. Now, what time you going to
- 20 shake down? Because you got to shake down the bag.
- 21 Air pollution bad. It's bad. Are you
- 22 going to -- How you going to eliminate that?
- MR. ERIC JONES: The shakedown of the
- 24 baghouse I think.

Page 79 1 MR. JACK JONES: Our baghouse is being 2 cleaned on a continuous cycle, probably every, every 30 to 60 minutes continuously or operating. One 3 4 compartment is cleaned, and then it switches to the 5 next compartment, right on -- There is only one time 6 at night where we do stuff like maybe the shifts or 7 something get done. 8 MR. MC CRARY: Well, if you shake down, 9 what, any time all through the 15 or 30 second 10 wherever he's speaking of, trying to give me a line; 11 but he shakedown, the stuff goes down. Where does it 12 go from there? 13 MR. ERIC JONES: It's collected. 14 MR. MC CRARY: Collected into what? 15 MR. JACK JONES: These filter bags are 16 pulsed the reverse direction, okay. So they are not 17 sent through to the atmosphere to the stack. They 18 are sent back down to the ash hopper. 19 MR. MC CRARY: Sir. I have worked in a 20 factory; and I have worked for 25 years on the same 21 program you are talking about, speaking of. Now, when we shake down, I don't care what you say or how 22 23 you do it, you going to put pollution out there.

MR. JACK JONES: Well, that would show up in

24

- 1 our continuous emissions monitoring.
- 2 MR. ROMAINE: The baghouses at power plants
- 3 or the control devices of power plants of this type,
- 4 the particulate matter controls are designed with
- 5 hoppers that feed directly into enclosed transport
- 6 systems that then take the ash to trucks directly
- 7 loaded into trucks for disposal. It's not like a
- 8 manufacturing facility where you might load into a
- 9 drum or you have to have a manual unloading of the
- 10 hopper, the baghouse system, given the volume of dust
- 11 that's collected and the nature of the facility is
- 12 automated.
- MR. MC CRARY: Yes. Okay. I understand
- 14 that so far. But how you got that, you got that
- 15 automated down there?
- MR. ROMAINE: Yes.
- MR. MC CRARY: Okay. Because I myself and
- 18 some more gentlemen, we will be looking at the
- 19 baghouse and all the other stuff down there. Okay?
- MR. ROMAINE: You know where it's at. It's
- 21 out in the open.
- MR. MC CRARY: I know where it's at.
- MR. ROMAINE: So you can see it. We would
- 24 appreciate it.

Page 81 1 MR. MC CRARY: I've been the one, I've 2 strung the water around through there, so I know what 3 I'm looking at. 4 MR. ROMAINE: Okay. 5 Is there an 800, a phone number MS. KEMP: 6 for him to call if he wants to report something 7 to you? 8 MR. ROMAINE: We have an 800 number, yes. don't have it with me. But --9 10 MR. MC CRARY: Oh. 11 MR. ROMAINE: Well, Brad, do you have it? 12 Brad has it. 13 MR. FROST: The 800 number for the Illinois 14 Environmental Protection Agency, and it's -- We only 15 have one 800 number, so it's pretty much for anything, whether it's complaints or what have you. 16 17 It's 1-888-886 -- I believe --18 A VOICE: Wait. 19 MR. FROST: It's 1996. 20 MS. KEMP: Can you repeat that? 21 MR. FROST: It's 1-886-EPA-1996. I don't 22 think it's in the Yellow Pages. But if you look at 23 our web site, it's there. Or I mean certainly if any 24 of you -- I have my own cards here and I can write

- 1 the 800 number down on that. But also, if you call,
- 2 if you call me on my direct line, and you just tell
- 3 me, "I want you to call me back" and give me your
- 4 number, I will call you back. So it's a very --
- I know it's a long distance call; but
- 6 it's a very short one. And then I will call you back
- 7 so it's on the state's money rather than yours.
- 8 Because the 800 number that we have is only staffed
- 9 during, during business hours. There is an answering
- 10 machine, and you can leave -- for afterhours, and you
- 11 can leave a message on that.
- But certainly that's for our whole
- 13 Agency and so it's only one person. But if you have
- 14 something specific about this plant and you are
- 15 calling me, then I'm going to have a little more
- 16 knowledge than just someone, a secretary that's
- 17 sitting there answering the phone for the whole
- 18 agency.
- MS. KEMP: What is your name?
- MR. FROST: It's Brad Frost. And I'm in our
- 21 Office of Community Relations. And my phone, direct
- 22 phone number is 217-782-7027. And I have business
- 23 cards if anyone wants one.
- 24 A Voice: Will our concerns be taken

- 1 seriously, or will they just be dismissed?
- 2 MR. FROST: No, of course, complaints about
- 3 a facility are taken very seriously and are always
- 4 followed up by our staff and our field inspectors.
- 5 HEARING OFFICER MATOESIAN: Okay, ma'am.
- 6 MS. SAUNDERS: My name is Lazette Saunders.
- 7 I'm a resident and a member of Deer Creek Estates,
- 8 which is right down the street on Cottage Grove; and
- 9 I just have a couple of questions that will be
- 10 directed both to the EPA and to Geneva.
- 11 The first question is what other
- 12 communities that are similar to ours have a plant
- 13 like this that's located very close to schools and
- 14 residents? Are there other communities out there
- 15 that have plants like this?
- MR. ERIC JONES: This is the only tire plant
- in the state.
- 18 MR. ROSE: I mean the Sterling plant at
- 19 Exeter is right in the village of -- that it's
- 20 located in, right in the center of a village in
- 21 Connecticut. That's the only other large-scale tire
- 22 burner.
- MS. SAUNDERS: Okay. And just to piggyback
- on that, and I don't know, maybe you can answer this

- 1 question. In reference to that community, that's --
- 2 I mean that tire burning plant that's in Connecticut,
- 3 have there been studies done that show long-term
- 4 effects of exposure to zinc and other hazardous
- 5 material in that area?
- 6 MR. ERIC JONES: You would have to contact
- 7 the Connecticut EPA on that one and either that or
- 8 the company itself.
- 9 MS. SAUNDERS: Okay. And also, in reference
- 10 to what another gentleman said, in reference to the
- 11 fumes, we will be able to see and smell the fumes
- 12 coming from this facility?
- MR. ROMAINE: No. That's why it's important
- 14 that the facility be equipped with continuous
- 15 monitors in the stack to measure the levels of the
- 16 key contaminants that are left after the control
- 17 devices. Is that a no?
- 18 A VOICE: You can't see or smell it?
- 19 MR. ROMAINE: You should not be able to see
- 20 or smell.
- 21 A VOICE: The most dangerous pollutants are
- ones that the human eyes and ears and noses can't do
- 23 anything about it.
- 24 (Multiple voices.)

Page 85 1 HEARING OFFICER MATOESIAN: Just one at a 2 time for the court reporter. That's why there are 3 MR. ROMAINE: continuous monitors in the stack to measure what 4 5 humans can't sense. 6 MS. SAUNDERS: And this question -- I should 7 turn this way -- is probably going to be directed to Would you let this type of tire burning 8 Geneva. plant in your community or neighborhood? 10 Anyone can answer. MR. JACK JONES: I'm a resident of Steger. 11 12 I'm less than two miles away for six years. 13 A VOICE: So why did you pick this area? 14 HEARING OFFICER MATOESIAN: Again, please, 15 iust --16 MS. SAUNDERS: This is the last and final 17 question. 18 A VOICE: I'm sorry. Was that an answer? 19 MS. SAUNDERS: He says he lives in Steger. 20 A VOICE: There are a lot of other people 21 besides him. 22 MR. BROWN: I live in Chicago in the heart 23 of it, not downtown but in the neighborhood. 24 MS. SAUNDERS: But would you allow this type

- 1 of facility to be right next door in your
- 2 neighborhood in your back yard with children?
- MR. BROWN: My name is Matt Brown again, and
- 4 I will respond to that. If things have the proper
- 5 controls on them and the continuous emission
- 6 monitoring systems are functioning, then I don't have
- 7 a concern. I mean I have lived in Chicago since
- 8 1968. And our, you know, our air quality has gone up
- 9 and gone down. All right.
- 10 And it is now I believe better than
- 11 it's been in a long time. But I am aware that the
- 12 asthma rates, the recorded asthma rates in Chicago
- and certainly in this community in this area have
- 14 been going up. I suffer from asthma. I know that
- 15 there is a lot of other factors that are involved
- 16 other than strictly what will be emitted from this
- 17 plant with the controls that are on it.
- 18 MS. SAUNDERS: Last question. Is this a
- 19 done deal? What difference does it make as to why we
- 20 are here tonight? Is this a final deal, or are we
- 21 just here like wasting time?
- MR. ROMAINE: It is not a done deal. It is
- 23 an existing facility. Certainly there is a strong
- 24 precedent there for it to be allowed to get some form

- 1 of permit. But the comments that have been made
- 2 tonight can certainly affect the nature of that
- 3 permit. Conceivably comments could be raised that
- 4 require us to rethink our approach to it and decide
- 5 that at this time the proposal is not adequate.
- 6 MS. SAUNDERS: Can, can this whole thing be
- 7 stopped in any way?
- 8 MR. ROMAINE: Well, the thing to remember is
- 9 that we are looking at environmental laws and
- 10 regulations. The question here is does the plans put
- 11 forward by Geneva give a reasonable expectation of
- 12 compliance with the applicable laws and requirements
- 13 that govern emissions.
- MS. SAUNDERS: Okay. So then, I apologize,
- 15 I know I said that was the last question; but will --
- 16 In the event that these comments that were raised
- 17 tonight and all these issues and concerns, will we be
- 18 meeting again?
- MR. ROMAINE: No. But we will be
- 20 distributing a Responsiveness Summary that explains
- 21 how we have listened to each of the comments,
- 22 addressed it either with a written explanation or in
- 23 some cases by changing particular provisions in the
- 24 permit that has been issued.

Page 88 1 MS. SAUNDERS: Okay. 2 HEARING OFFICER MATOESIAN: I'm sorry, 3 please approach the --4 MR. ROMAINE: The question that was asked 5 was how would that Responsiveness Summary be 6 distributed. The Responsiveness Summary will be 7 mailed directly to individuals who filled out that registration card. That's why it's very important 8 that people complete a registration card and turn it 10 in even if they have not decided to make any comments 11 tonight. 12 MR. BROWN: Good evening. My name is Roy 13 I am also with Deer Creek Estates. Also I'm 14 a home owner, associated member. I would like to 15 find out why did they close the plant in the 16 beginning? 17 MR. ERIC JONES: They had a failure with the turbine and required extensive repair that the 18 19 previous owner decided to close the plant. 20 MR. BROWN: So it didn't have anything to do 21 with the EPA at all? 22 MR. ERIC JONES: No. 23 MR. BROWN: Okay. And we are here because 24 just for permits? That's right?

Page 89 1 MR. ERIC JONES: That's correct. 2 MR. BROWN: Okay. What is the --This produces electricity for who, the manufacturers 3 4 of Ford or Ford Heights? 5 MR. ERIC JONES: I believe it's to the grid. 6 MR. BROWN: It's grid for who? 7 MR. ROMAINE: The area. 8 MR. BROWN: To ComEd. There is nothing else 9 that they can do, I mean burning tires? Is this, you know, is this like 2005 technology? 10 11 MR. ERIC JONES: There are updating the 12 controls, the CEMS on the system, to the most current 13 technology; and monitoring of the operations is also 14 being updated to the most current technology. 15 MR. BROWN: Now, I understand that they have 16 plants in Connecticut. 17 MR. ERIC JONES: They do not, no. 18 MR. BROWN: Do you have other plants? MR. ROSE: This is our --19 20 MR. BROWN: This is your first plant. 21 you think this is kind of immoral? I mean, come on, 22 you got kids here. You want to start up something 23 like this? 24 MR. ROSE: That's a judgment I don't think

- 1 is appropriate for this hearing.
- MR. BROWN: Okay. Also, we have the corn
- 3 belt. People, you know, growing things, you got to
- 4 eat this.
- 5 MR. ROSE: I will say that our research has
- 6 shown that this plant properly run, which we will do,
- 7 is the cleanest, lowest polluting solid fuel facility
- 8 in the state of Illinois.
- 9 MR. BROWN: Okay. This is a closed
- 10 facility?
- MR. ROSE: Sorry?
- MR. BROWN: This is a closed environment
- 13 facility. In other words, like it won't give out any
- 14 type of byproducts whatsoever into the atmosphere?
- MR. ROSE: That's --
- 16 MR. ERIC JONES: There are emissions from
- 17 the plant that are addressed in the permit. Metals,
- 18 some metals are emitted, gaseous compounds, nitrogen
- 19 oxide, sulfur dioxide, VOMs. They are all -- We
- 20 have limits for several components of the exhaust
- 21 stream to maintain emissions as low as possible.
- MR. BROWN: Has any other manufacturers
- 23 produced anything like this that goes up in the air
- 24 like the Ford plant?

- 1 MR. ROMAINE: There are certainly other
- 2 manufacturing facilities in this area that have
- 3 emissions. They have different emissions given the
- 4 nature of their operations. They burn fuels. They
- 5 emit solvents, some of them emit heavy metals. We
- 6 have a glass furnace. We have chemical plants. So
- 7 this is simply another manufacturing facility in that
- 8 sense, it is.
- 9 MR. BROWN: But this is a little bit
- 10 different. This is by schools and by homes.
- 11 MR. ROMAINE: This facility is more similar
- 12 to a coal-fired power plant because it's burning fuel
- 13 to make electricity. The purpose of permitting is to
- 14 make sure that facilities do have the proper emission
- 15 controls, are being run with the proper emission
- 16 monitoring, are subject to appropriate operating
- 17 requirements.
- 18 MR. BROWN: Sounds like a done deal. Thank
- 19 you.
- 20 HEARING OFFICER MATOESIAN: Thank you,
- 21 Mr. Brown.
- Is there anyone else who would like to
- 23 make a comment or ask a question?
- MS. SANDOVAL: I have a question. My name

- 1 is Carman Sandoval. I also live in Deer Creek
- 2 Estates. I have lived there for like four years. I
- 3 came from the city, lived there for 50 years. And
- 4 the pollution is bad over there. And that's why I
- 5 came over here. I just don't understand why they are
- 6 going to do it here versus where any, any one of them
- 7 live. So far all we heard was Chicago and Steger.
- 8 Why was our area picked?
- 9 MR. ROMAINE: Thank you for your comment.
- 10 MS. SANDOVAL: No answer?
- 11 MR. ROMAINE: The Illinois EPA does not
- 12 select the sites of new facilities. Our job is to
- 13 review proposals and assure that they comply with
- 14 applicable requirements, that they are properly
- 15 controlled.
- 16 MR. DIERINGER: Charles Dieringer, Chicago
- 17 Heights. I'm out in the environment frequently along
- 18 the streams and that. And after a recent storm, I
- 19 went over here on State Street. You were just
- 20 referring to all the industrial sites along Chicago
- 21 Heights. Air moves from the west to the east. And
- 22 you are getting a heavy dose of what's coming from
- 23 what he was just talking about earlier.
- 24 And I think that 800 number would

- 1 really behoove you when you see the clouds of smoke.
- 2 We recently had a rain, well, three or four weeks ago
- 3 and on a Saturday morning you could see the blue sky
- 4 but you could see the cloud coming off of State
- 5 Street over there. It was virtually blocking out the
- 6 sky.
- 7 I don't know if our industry burns
- 8 things intentionally during storms. But whatever,
- 9 it's very noticeable after the air is really cleaned
- 10 out after a rainstorm. And I really think we just
- 11 have to communicate more and work together to solve
- 12 these problems. And hopefully, that 800 number would
- 13 help. Thank you.
- 14 HEARING OFFICER MATOESIAN: Thank you.
- MR. FROST: Let me make one quick comment to
- 16 clarify on that. If you call our 800 number, that
- 17 goes down to Springfield. You can also make a
- 18 complaint we have -- We have an electronic complaint
- 19 form online. You make that online. Or you can also,
- 20 the most direct route, is to call directly to our
- 21 field office in Des Plaines. And I can give you the
- 22 number. The number for our Des Plaines field office
- 23 is 847-294-4000.
- 24 A VOICE: Say that again.

Page 94 1 MR. FROST: 847-294-4000. 2 A VOICE: Thank you. 3 And that's -- If you call me or MR. FROST: 4 you call our 800 number or you fill out that 5 electronic form online, what we do is we take down the complaint; and then we call the field office in 6 7 Des Plaines, and then they send someone out. So you can do that directly, too. You 8 can just call the field office directly. Any of 10 those ways. Or you can write out a letter and send 11 it to us. Obviously, that does not happen as quick 12 of a turnaround because as the mail but certainly 13 there are a lot of different ways, hopefully, for you 14 guys to make comments or as far as making complaints. 15 MR. BURGESS: Hi. I'm Derek Burgess. I was 16 up here earlier. I do have a couple of concerns and 17 a couple of questions for Geneva. I heard a 18 gentleman ask about qualifications and what they would have to have as far as work for Geneva. 19 20 engineer. I also work at a power plant in Chicago. 21 What I need to find out from EPA, how 22 many violations will they allow the plant to have 23 within a month or a time period before they shut them 24 down?

- 1 Now, you did say that they had an
- 2 emergency generator in case the main boiler goes
- 3 down, which does emit diesel fuel. I don't know how
- 4 much diesel fuel you guys use, six; or is it
- 5 low-sulfur diesel fuel? I don't know. Is it low
- 6 sulfur?
- 7 MR. ROSE: Yes.
- 8 MR. BURGESS: Okay. But that still does
- 9 pollute. And I was just wondering how long, how many
- 10 different times would this emergency generator,
- 11 because with such close proximity to schools, that
- 12 there is nothing there to -- this is not going to go
- 13 through the scrubber, this is just going to be a
- 14 backup.
- MR. ERIC JONES: First of all, the generator
- 16 is not there for when the scrubber goes down. It is
- 17 for when power is interrupted to the facility. And
- 18 they will operate to supply power to the facility so
- 19 they are not involved in a shutdown.
- MR. BURGESS: Okay. But now while this
- 21 generator is producing electricity or whatever for
- 22 the facility, it's still polluting in the air, and
- 23 you said it was going to run only 120 hours?
- MR. ERIC JONES: Each engine is allowed 100

- 1 hours operation.
- 2 MR. BURGESS: Operation, okay. Now, if it
- 3 exceeds that for whatever reason, is there someone
- 4 there to monitor that; or are you just taking their
- 5 word?
- 6 MR. ERIC JONES: They have to maintain logs
- 7 of hours of operation on the unit.
- 8 MR. BURGESS: Okay. These logs, are you
- 9 saying they are books now? You also said they are a
- 10 monitoring device. That monitoring device that you
- 11 are going to have in place for EPA monitoring, is it
- 12 going to be hooked up to your office, or something
- 13 that you are going to come in and read, or they have
- 14 to send the data to you?
- MR. ERIC JONES: It's something that's
- 16 recorded at the facility and maintained at the
- 17 facility.
- 18 MR. BURGESS: Maintained at the facility.
- 19 In other words, you have to come there?
- MR. ROMAINE: And they also have to send
- 21 copies of the data to us.
- MR. BURGESS: Okay. They send copies from
- 23 the machine itself. So in other words, you have no
- 24 monitoring device at your offices or anything. There

Page 97 1 is not a clearing house --2 MR. ERIC JONES: Direct connection. MR. BURGESS: Correct. 3 4 MR. ERIC JONES: No. 5 MR. BURGESS: Okay. Okay. And also 6 irregardless of what we are doing here today, I would 7 just like to address these gentlemen here. There was a lot of questions asked about this being in your 8 neighborhood per se of the people here from Geneva. We understand why it's here. Economics is why it's 10 here. We understand that. 11 12 We are just asking you to be 13 conscientious in what you are actually doing to the 14 neighborhood and what potential. When you are 15 talking about 1100 psi, that's pounds per square inch 16 locked in a box with 950-degree temperature, that's a 17 bomb waiting to --18 MR. BROWN: Can I respond to that? 19 MR. BURGESS: Go ahead. 20 MR. BROWN: Maybe with some history. was a time in this country when boilers used to blow 21 22 up regularly and kill all kinds of people, on the 23 steam boats --24 MR. BURGESS: Yeah.

- 1 MR. BROWN: Okay. -- in the larger fancier
- 2 hotels that had steam heating and that kind of thing.
- 3 And as a result of that, the American Society of
- 4 Mechanical Engineers was established and one of the
- 5 fundamental things that came out of that society is
- 6 the Boiler and Pressure Vessel Code. Okay? Which is
- 7 not only now an ASME voluntary code, it's an American
- 8 National Standard. In order for that boiler to
- 9 qualify, it has to have safety relief valves to
- 10 prevent this. Okay.
- MR. BURGESS: How many will this one have?
- MR. BROWN: Well, I don't know the number
- off the top of my head; but it's required by code.
- MR. BURGESS: This is high pressure steam,
- 15 so you are talking about at least two?
- MR. BROWN: I would suspect there is more.
- MR. BURGESS: At least two. This is high
- 18 pressure. You are talking about at least two that's
- 19 directly emitted to the atmosphere, correct?
- MR. BROWN: Yes.
- MR. JACK JONES: Yes, of steam if needed.
- 22 We have throughout the whole system at least eight.
- MR. BURGESS: You just have one. How many
- 24 boilers per se do you have? How many steam --

Page 99 1 MR. JACK JONES: One. 2 MR. BURGESS: One boiler and one turbine? 3 MR. JACK JONES: Correct. 4 MR. BURGESS: And you are producing 5 24 megawatts of power per hour, correct? So that's 6 not really a large, large plant. 7 MR. JACK JONES: Right. 8 MR. BURGESS: Basically you are using waste 9 or tires to produce the 24 megawatts, and you sell 10 that on the grid. 11 I just wanted it to come out, Okav. 12 people didn't know that, and I just wanted to point 13 that out because they don't understand 24 megawatts 14 is a lot, but it's not a whole lot. There will be 15 money made on it, but they are making the money 16 because they don't have to use natural gas or fuel 17 oil as a fuel. They use tires. But it's just a 18 concern of the tire toxins from the tires, tires being stored. They said there is going to be whole 19 20 tires versus shredded tires. But your proposal says 21 that your system is set up for both. So if it's set 22 up for both, you will probably use both. 23 So I'm just hoping that we get a chance 24 to as residents and as concerned citizens, have a

- 1 chance to view your facility, if you guys could, you
- 2 know, let us know something in Deer Creek, also in
- 3 Ford Heights, to let us know prior to you starting up
- 4 for us to view and have a little more educated view
- 5 on what's going on when we actually come there. I
- 6 would appreciate if someone could send us something.
- 7 Yes.
- 8 MR. GEORGE: I don't know if you have a copy
- 9 of the notice that was distributed today, but that
- 10 has a telephone number where you can call us. And to
- 11 the extent that we can answer any other questions
- 12 about how we are operating, we will do that.
- MR. BURGESS: Okay. Right. Maybe I should
- 14 ask you. When can we -- Can we come, is there --
- I mean you guys haven't gotten your permit yet so you
- 16 aren't ready to go on-line, you haven't received your
- 17 tires; but we are trying to find out when are you
- 18 ready?
- Can we leave our number with you so you
- 20 can contact us let us know when you are online or
- 21 getting ready to go online so we can view and
- 22 actually first-hand see the process? And maybe
- 23 better, you know, maybe, like I said, maybe better
- understood, actually see what's going on, and see how

Page 101 the different --1 2 MR. GEORGE: You certainly can do that. 3 MR. BURGESS: Thank you. 4 HEARING OFFICER MATOESIAN: Okay. Thank 5 you, sir. 6 MR. NORWOOD: Leon Norwood, South Suburban 7 Citizens Opposed to Pollute your Environment. 8 This is to the company: What's your 9 host agreement with the city? 10 Sorry? I didn't understand. MR. ROSE: 11 MR. NORWOOD: What's your host agreement 12 with the city? 13 MS. STEINHOUR: There is no --14 MR. NORWOOD: What's the benefits? Or what 15 are they going to get from you all? Is you going to help them with their water problem, whatever? What's 16 17 the host agreement? 18 MR. ROSE: There is no host agreement. This 19 is a --20 MR. NORWOOD: No benefits to the city at 21 all? 22 MR. ROSE: No. There are clearly benefits 23 to the Village. 24 MR. NORWOOD: What is it?

- 1 MR. ROSE: I think it's better directed to
- 2 the Village officials, who strongly support the
- 3 facility reopening.
- 4 MR. NORWOOD: Okay.
- 5 MR. ROSE: I would guess they would indicate
- 6 returning a closed plant to productive use.
- 7 MR. NORWOOD: Right.
- 8 MR. ROSE: And taxpayer status. Employment
- 9 opportunities, secondary economic development, and
- 10 water use.
- 11 MR. NORWOOD: Okay.
- 12 MR. ROSE: I believe we are the largest
- 13 purchaser of water in the Village.
- MR. NORWOOD: Oh, that's true. That's true.
- MS. STEINHOUR: You will also have an
- 16 advantage from the facility being there in the trucks
- 17 coming in and out that are getting services from
- 18 other businesses within the community purchasing gas,
- 19 buying groceries or food, or whatever.
- MR. NORWOOD: Okay. Are you going to help
- 21 bring any big grocery stores in the area, grocery
- 22 store chains or anything?
- MR. ROSE: Hadn't thought about it. But we
- 24 would be happy to talk to you about it.

- 1 MR. NORWOOD: Yes. That would be great.
- 2 MR. ROSE: We are sincerely interested in
- 3 developing this area and assisting in any way.
- 4 MR. NORWOOD: Are you all going to use the
- 5 railroad system, too?
- 6 MR. ROSE: Sorry?
- 7 MR. NORWOOD: Railroad system because the
- 8 tracks is right there.
- 9 MR. ROSE: We have no plans. We have no
- 10 plans to move any. Can you hear me? The question
- 11 was about whether we are going to use rail as a
- 12 transport mechanism. We don't currently have any
- more plans to. We are learning more about it.
- MR. NORWOOD: Right.
- MR. ROSE: We only recently learned who the
- 16 line belonged to.
- MR. NORWOOD: See, the railroad tracks in
- 18 Ford Heights run from the east coast to the west
- 19 coast period. And you got the expressway right here.
- 20 And you got the railroad tracks in Chicago Heights
- 21 that's connected to the railroad tracks run from
- 22 Canada to Mississippi, the crossroads of the nation
- 23 is sitting right here.
- So you've got a big advantage here.

- 1 That's when I say what's the host agreement because
- 2 there is a lot of advantage for your company being
- 3 here. And the Village of Ford Heights and the
- 4 citizens should benefit from it. Okay?
- 5 MR. ROSE: Absolutely.
- 6 MR. NORWOOD: Okay.
- 7 HEARING OFFICER MATOESIAN: Thank you,
- 8 Mr. Norwood.
- 9 Are there any other questions or
- 10 comments?
- 11 MS. BURGESS: My name is Juanita Burgess.
- 12 And I have one question for EPA. The United States
- 13 has a huge massive square footage of land that is
- 14 uninhabited. I don't understand how EPA allows these
- types of businesses to be hosted in lived-in
- 16 communities. If you go downstate, take I-57, head
- 17 straight south, there is nothing for miles and miles.
- 18 And yet, I don't understand why these types of
- 19 businesses have to be in lived-in communities.
- 20 That's my question.
- MR. ROMAINE: Do you have a response or --
- 22 MR. ERIC JONES: The Illinois EPA does not
- 23 have any authority over locations of plants. The
- 24 company proposed a location of the plant. Based on

- 1 where there are at, we review rules and regulations
- 2 based on that location; and it's the facility must
- 3 comply with those rules.
- 4 HEARING OFFICER MATOESIAN: Are there any
- 5 additional questions or comments?
- 6 MS. COULTER: Good evening, gentlemen and
- 7 ladies. My name is Annie Coulter. And I have been a
- 8 resident of Ford Heights for the past 32 years or
- 9 more. I have noticed different changes at different
- 10 plants from Chicago Heights. Like I said, especially
- 11 when that first plant got out there years ago, this
- 12 auditorium was really packed about the people didn't
- 13 really want it. And after, even though we at Ford
- 14 Heights residents didn't approve it, we noticed the
- 15 changes of the effect that it brought on the health
- 16 of the people.
- 17 And someone mentioned about why the
- 18 plant closing. But one of the reasons why it closed
- 19 because they left Ford Heights with over a 140,000
- 20 water bill debt. That was one of the reasons they
- 21 filed bankruptcy. And I just want to hope this
- 22 Geneva keep a close account. I don't know how in the
- 23 world a water bill can get that damn high. And we at
- 24 the Villages, the citizens is suffering, we are

- 1 taking the burden of this water we just got, that the
- 2 congressmen help us got through, for many years we
- 3 had bad water out here. And I just, you know, like I
- 4 said, we just want to make sure they can cover their
- 5 end on the burden of the water that we will be placed
- 6 on us. Because when that plant was on before, it
- 7 affected our water level, we can hardly wash
- 8 sometime. So that's, you know, that's another thing
- 9 we need to put in consideration of all the water that
- 10 will be used and at what level.
- If we have a fire, will we have an
- 12 enough to put out our fire? And if they do, are they
- going to call the surrounding villages to help them
- 14 out? And since we talking about terrorist attack or
- 15 whatever, what's their backup plan if anything was to
- 16 happen in this community because Leon made a very
- important point about the railroad.
- 18 All, you know, stuff that be traveling
- 19 through here, so do Geneva, do you all have a back-up
- 20 plan for Ford Heights in the event something terrible
- 21 was to come out and happen since we have kids and
- 22 everything in the Village?
- MR. GEORGE: There are emergency plans.
- 24 They actually are reviewed by the state, and we

	Page 107
1	are They will be in place before we operate.
2	MS. COULTER: Well, as a member of the
3	zoning board, would you bring it to us?
4	MR. GEORGE: I will bring it to you.
5	MS. COULTER: At the next zoning board
6	meeting. Thank you.
7	HEARING OFFICER MATOESIAN: Thank you,
8	Miss Coulter.
9	Do we have any additional comments or
10	questions?
11	All right. Then I will adjourn this
12	hearing. Thank you all for coming. And once again,
13	you may postmark comments by midnight, October 7.
14	Thank you and good night.
15	* * *
16	
17	
18	
19	
20	
21	
22	
23	
24	

```
Page 108
 1
     STATE OF ILLINOIS )
                        )
                            SS.
 2
     COUNTY OF DU PAGE )
 3
 4
                    I, JANICE H. HEINEMANN, CSR, RDR, CRR,
 5
     do hereby certify that I am a court reporter doing
 6
     business in the State of Illinois, that I reported in
     shorthand the testimony given at the hearing of said
     cause, and that the foregoing is a true and correct
 8
     transcript of my shorthand notes so taken as
 9
10
     aforesaid.
11
12
13
14
                    Janice H. Heinemann CSR, RDR, CRR
                    License No 084-001391
15
16
17
18
19
20
21
22
23
24
```